

This document describes the calculations necessary to transform a point of interest P between coordinate systems, when moving specimens between instruments. The described method is a Helmert Transformation, in two dimensions. Depending on the situation, this transformation could be used between the FB-2100 and S-4800 or vice versa, or even between different setups on the same machine, at different times.

This method requires two reference points to be created on the specimen, A and B. These could be Sharpie dots, FIB fabricated marks, or the like.

The typical use of the transformation would be:

1. Create two reference marks A and B on the specimen.
2. Use the FIB stage to move the specimen and determine the [x y] coordinates of A and B.
3. Move to your specified location(s) and fabricate the structures, recording the [x y] coordinates of each fabrication point P.
4. Move the specimen to the SEM (or to the FIB, at a later date).
5. Find the reference marks A and B, and record their [x y] coordinates.
6. Use this information along with the function described below to determine the [x y] coordinates of P, in the new system.
7. Translate the stage to the new position, and the fabrication point will be close by.

Initial coordinate system:

[A<sub>x</sub> A<sub>y</sub>], [B<sub>x</sub> B<sub>y</sub>], [P<sub>x</sub> P<sub>y</sub>]

Coordinate system to be transformed into:

[a<sub>x</sub> a<sub>y</sub>], [b<sub>x</sub> b<sub>y</sub>], [p<sub>x</sub> p<sub>y</sub>]

where [p<sub>x</sub> p<sub>y</sub>] are the computed coordinates of P in the new system.

The steps in the calculation are as follows:

1. Move P such that A is at the origin:

$$\begin{aligned}p_x &= P_x - A_x \\p_y &= P_y - A_y\end{aligned}$$

2. Use points A and B in the two systems to determine the rotation of the systems.  $\phi$  is the angle between A and B in the initial system and  $\theta$  is the angle between A and B in the new system.

$$\phi = \tan^{-1} \frac{B_y - A_y}{B_x - A_x}$$

$$\theta = \tan^{-1} \frac{b_y - a_y}{b_x - a_x}$$

In this construction, point A is assumed to be the origin. The arctangent function returns an angle between  $-90^\circ$  and  $90^\circ$ , so it is essential to determine which quadrant point B is in, relative to point A. Based on the correct quadrant (determined by looking at the coordinates of B relative to A), it may be necessary to add  $180^\circ$  to the computed angle(s) before moving to the next step.

3. Rotate P about A (which is at the origin), using a rotation matrix, where  $\alpha = \theta - \phi$ :

$$\begin{bmatrix} p_x \\ p_y \end{bmatrix} = \begin{bmatrix} \cos(\alpha) & -\sin(\alpha) \\ \sin(\alpha) & \cos(\alpha) \end{bmatrix} \begin{bmatrix} P_x \\ P_y \end{bmatrix}$$

Which expands to:

$$\begin{aligned} p_x &= P_x \cos(\alpha) - P_y \sin(\alpha) \\ p_y &= P_x \sin(\alpha) + P_y \cos(\alpha) \end{aligned}$$

4. Determine scale factor F between coordinate systems. This takes into account different measurement units between systems:

$$F = \frac{\sqrt{(b_x - a_x)^2 + (b_y - a_y)^2}}{\sqrt{(B_x - A_x)^2 + (B_y - A_y)^2}}$$

This scale factor is applied to  $[p_x \ p_y]$  after step (3).

5. The next step is to apply a translation, to move P such that the origin is moved to  $[a_x \ a_y]$ :

$$\begin{aligned} p_x &= P_x + a_x \\ p_y &= P_y + a_y \end{aligned}$$

6. When you combine all these steps into a single function, you get the following:

$$\begin{aligned} p_x &= F[(P_x - A_x) \cos(\theta - \phi) - (P_y - A_y) \sin(\theta - \phi)] + a_x \\ p_y &= F[(P_x - A_x) \sin(\theta - \phi) + (P_y - A_y) \cos(\theta - \phi)] + a_y \end{aligned}$$