Thermo Forma

900 Series

Ultra Low Temperature
Upright Freezers

Operating and Maintenance Manual

Manual No: 7000902 Rev. 0

Read This Instruction Manual.

Failure to read, understand and follow the instructions in this manual may result in damage to the unit, injury to operating personnel, and poor equipment performance.

CAUTION! All internal adjustments and maintenance must be performed by qualified service personnel.

Refer to the serial tag on the back of this manual.

The material in this manual is for information purposes only. The contents and the product it describes are subject to change without notice. Thermo Forma makes no representations or warranties with respect to this manual. In no event shall Thermo Forma be held liable for any damages, direct or incidental, arising out of or related to the use of this manual.

Models	Capacity in Cubic Feet	Voltage
902	13	230
903	13	120
904	17	120
905	17	230
906	23	230
907	28	230
Double Door Units		
991	13	230
992	13	120
993	17	120
994	17	230
995	23	230

MANUAL NUMBER 7000902

REV	ECR/ECN	DATE	DESCRIPTION	By
0	--	1/14/03	Original Manual	aks

Important operating and/or maintenance instructions. Read the accompanying text carefully.

Potential electrical hazards. Only qualified persons should perform procedures associated with this symbol.

Hot surface(s) present which may cause burns to unprotected skin or to materials which may be damaged by elevated temperatures

Extreme temperature hazards, hot or cold. Use special handling equipment or wear special, protective clothing.

- √ Always use the proper protective equipment (clothing, gloves, goggles, etc.)
- √ Always dissipate extreme cold or heat and wear protective clothing.
- √ Always follow good hygiene practices.
- √ Each individual is responsible for his or her own safety.

Do You Need Information or Assistance on Thermo Forma Products?

If you do, please contact us 8:00 a.m. to 6:00 p.m. (Eastern Time) at:

1-740-373-4763	Direct
1-888-213-1790	Toll Free, U.S. and Canada
1-740-373-4189	FAX
http://www.thermoforma.com	Internet Worldwide Web Home Page
service@thermoforma.com	Service E-Mail Address

Our **Sales Support** staff can provide information on pricing and give you quotations. We can take your order and provide delivery information on major equipment items or make arrangements to have your local sales representative contact you. Our products are listed on the Internet and we can be contacted through our Internet home page.

Our **Service Support** staff can supply technical information about proper setup, operation or troubleshooting of your equipment. We can fill your needs for spare or replacement parts or provide you with on-site service. We can also provide you with a quotation on our Extended Warranty for your Thermo Forma products.

Whatever Thermo Forma products you need or use, we will be happy to discuss your applications. If you are experiencing technical problems, working together, we will help you locate the problem and, chances are, correct it yourself...over the telephone without a service call.

When more extensive service is necessary, we will assist you with direct factory trained technicians or a qualified service organization for on-the-spot repair. If your service need is covered by the warranty, we will arrange for the unit to be repaired at our expense and to your satisfaction.

Regardless of your needs, our professional telephone technicians are available to assist you Monday through Friday from 8:00 a.m. to 6:00 p.m. Eastern Time. Please contact us by telephone or fax. If you wish to write, our mailing address is:

Thermo Forma
Millcreek Road, PO Box 649
Marietta, OH 45750

International customers, please contact your local Thermo Forma distributor.

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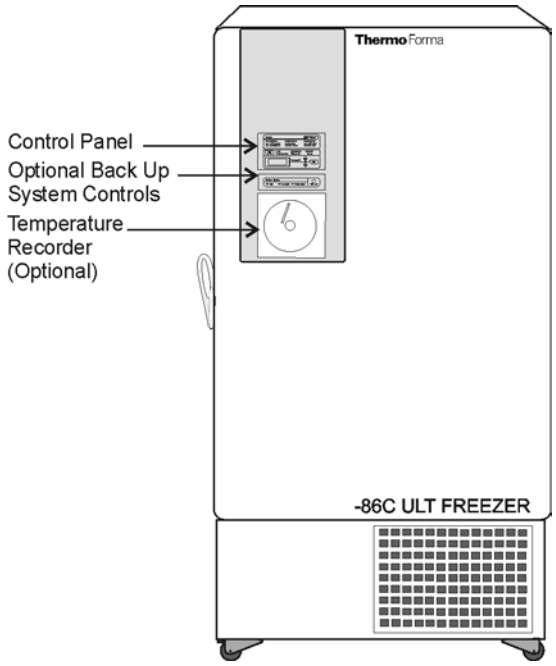


Figure 1-1
Model 900 Series Front

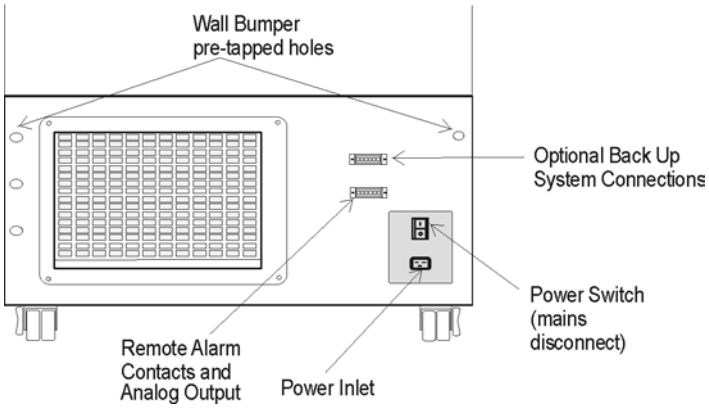


Figure 1-2
Model 900 Series Rear

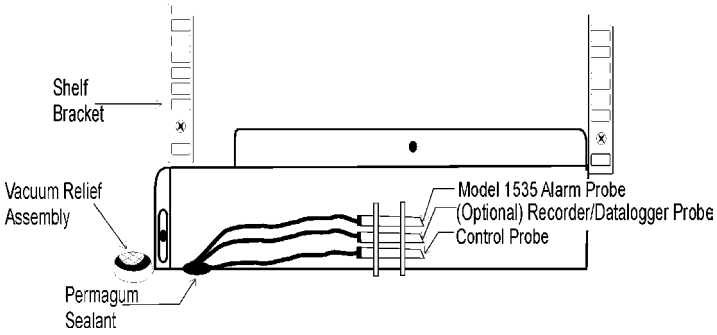


Figure 1-3
Vacuum Relief Port and Probe Cover

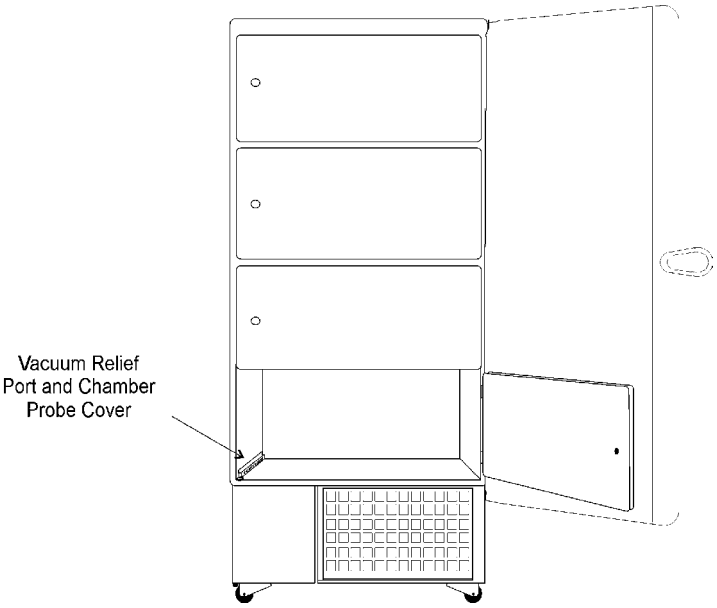


Figure 1-4
Vacuum Relief and Probe Cover Location

1.1 Freezer Components

Figure 1-1

- Control Panel - keypad, displays and indicators.
- BUS (Optional Back Up System) panel.
- Optional temperature recorder - 7 day, one pen or Datalogger.

Figure 1-2

- Remote alarm contacts.
- Power Inlet for power cord connection.
- Optional BUS connections for probe and solenoid.
- Power Switch (mains disconnect).

Figures 1-3 and 1-4

- Vacuum relief port - pressure equalization port.
- Probe cover - houses control, optional recorder or Datalogger and 1535 alarm (optional) probes.

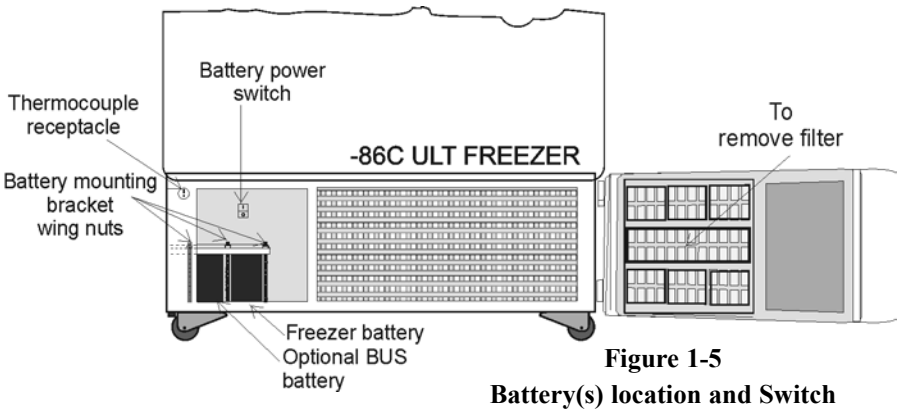


Figure 1-5

- Battery mounting bracket wing nuts (three).
- Battery power switch (freezer and BUS).
- Freezer battery.
- Optional BUS battery.
- Freezer filter location.

Figure 1-5
Battery(s) location and Switch

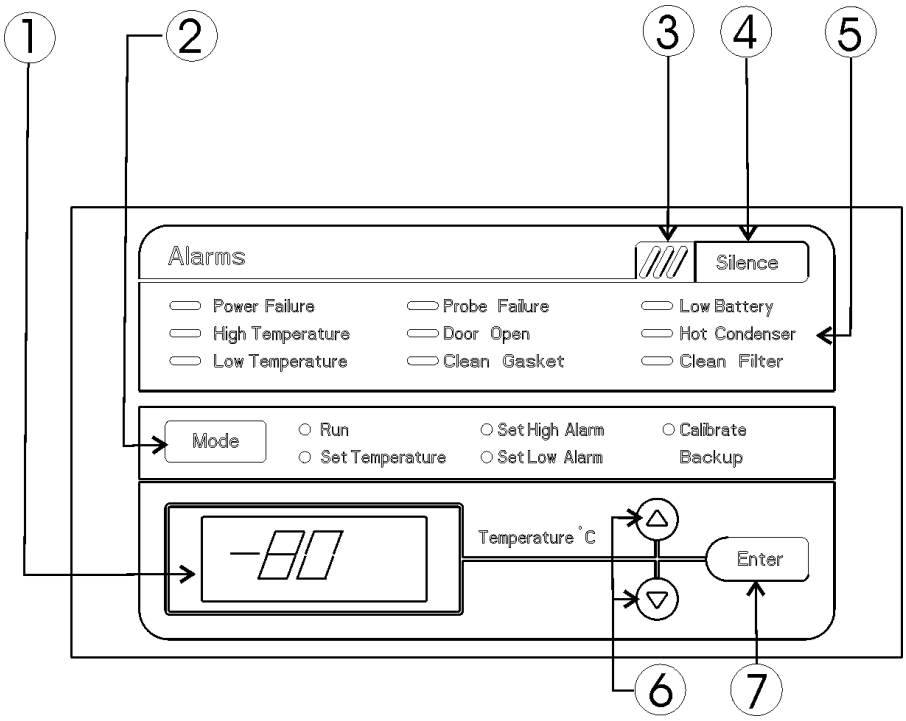


Figure 1-6, Control Panel

1.2 Control Panel Keys, Displays and Indicators (See Figure 1-6)

1. **Temperature Display** - Displays temperature in degrees Celsius.
2. **Mode** Select Switch - Used to select Run, Set Temperature, Set High Alarm, Set Low Alarm, Calibrate, Backup.
3. **Alarm Indicator** - Light pulses on/off during an alarm condition of the cabinet.
4. **Silence** - Silences the audible alarm.
5. **Alarm Panel** - indicates the current alarm condition.
6. **Up and Down Arrows** - Increases or decreases values, toggles between choices.
7. **Enter** - Stores the value into memory.

1.3 Operation of the Keypad

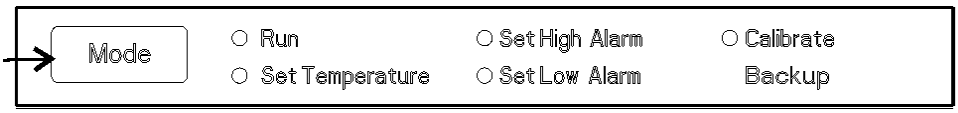
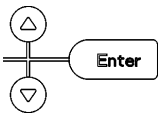


Figure 1-7

The 900 Series freezer has five basic modes which allow freezer setup and operation. Press the Mode key to scroll through the mode selections.



Up Arrow: Increases or toggles the parameter value.

Enter: Must press Enter key to save to memory all changed values.

Down Arrow: Decreases or toggles the parameter value.

Silence Key: Press to silence the audible alarm. See Section 4 for alarm ringback times.

1.4 Installing the Freezer

If tipped more than 45°, allow the unit to set upright for 24 hours before start up.

To remove the freezer from the pallet, use the 7/16" wrench to remove all the bolts securing the shipping bracket to the pallet.

Remove the shipping bracket. Remove the ramp boards from the pallet and place the slotted end over the ramp brackets on the pallet. The support blocks on the ramps will be facing down. Before moving the freezer, make sure the casters are unlocked and moving freely. Align the caster with the ramp boards. Use adequate personnel to roll the freezer off the pallet.

The freezer can be easily pushed to the desired approved location, described in Section 1.4.a. If necessary, the doors and lower front panel may be opened to move the unit through tight openings. When the freezer is in position, set the front caster brakes.

The freezer must not be moved with the product load inside.

For proper ventilation and airflow, a minimum clearance of 5" at the rear and top and a clearance of 8" on the side of the freezer is required. Allow adequate space in the front of the freezer for door opening.

a. Choosing the Location

Locate the freezer on a firm, level surface in an area with an ambient temperature between 18°C and 32°C. Provide ample room to reach the mains disconnect switch (power switch) located on the rear of the freezer.

b. Installing the Wall Bumpers

The parts bag, located inside the cabinet, contains the following parts.

Quantity	Stock #	Description	Purpose
2	510016	1/4-20 x 5-1/2" Bolt	Wall Bumper
2	380520	Neoprene Cap	Cap Protector

Install the bolts into the pre-tapped holes on the back of the compressor section. Install a neoprene cap on each bolt. Refer to Figure 1-2 for the locations of the pre-tapped holes.

c. Installing the Shelves

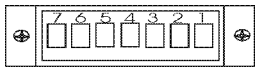
Install the shelf clips into the shelf pilasters (front and back) at the desired shelf level. Install the shelves in the cabinet onto the clips.

NOTE: On units having the optional 5 inner door option, refer to the instructions accompanying the inner door kit.

d. Remote Alarm Contacts

The remote alarm provides a NO (normally open) output, a NC (normally closed) output and COM (common). The contacts will trip on a power outage, high temperature alarm or low temperature alarm.

The pin configuration for the remote contacts is shown below (in alarm state).



REMOTE CONTACTS/ANALOG OUTPUT
PIN# 1 Not Connected
PIN# 2 Not Connected
PIN# 3 Not Connected
PIN# 4 Not Connected
PIN# 5 Normally Closed
PIN# 6 Common.
PIN# 7 Normally Open

CONTACT RATING: 1A @ 30V
CONTACTS IN ALARM STATE

Figure 1-8

IMPORTANT USER INFORMATION

Caution! Stored product should be protected by an activated alarm system capable of initiating a timely response 24 hours/day. Alarms provide interconnect for centralized monitoring.

e. Attaching the Power Cord

Insert the power cord into the power inlet module (A). Tighten screws (B) on the power cord retainer.

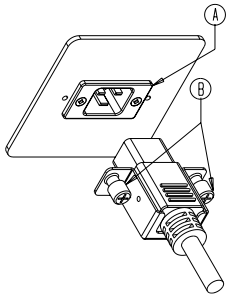


Figure 1-9

f. Connecting the Unit to Electrical Power

See the serial tag on the side of the unit for electrical specifications or refer to the electrical schematics in this manual.

The freezer should be operated on a dedicated grounded service. Check the voltage rating on the serial tag of the unit and compare it with the outlet voltage. Then, with the power switch turned off, plug the line cord into the wall outlet.

First turn on the freezer power switch. Then open the lower front door by grasping the bottom left corner. Locate the battery switch and turn it on. See Figure 1-5. During initial freezer start-up, the system battery may require charging and the Low Battery indicator may illuminate.

Assure the battery switch is turned on. The rechargeable batteries require 36 hours to charge at initial start-up. A "Low Battery" alarm may occur until the batteries are fully charged. Should a power failure occur during the initial start-up period, the electronics will have limited operation.

1.6 Freezer Start-Up

With the freezer properly installed and connected to power, system set points can be entered. The following set points can be entered in Settings mode: Control temperature, high temperature alarm set point, low temperature alarm set point, and (optional) BUS set point. Default settings are shown in the table below.

Control Set Point	-80°C
High Temperature Alarm	-70°C
Low temperature alarm	-90°C
Optional BUS Set Point	-60°C

a. Setting the Operating Temperature

If the set point is changed and the low temperature and high temperature alarms are set 10° from the set point, the alarm set points will be adjusted automatically to maintain a distance of at least 10° from set point.

All 900 Series freezers have an operating temperature range of -50°C to -86°C, depending on ambient temperature. The freezer is shipped from the factory with a temperature set point of -80°C. To change the operating temperature set point:

1. Press the Mode key until the Set Temperature indicator lights.
2. Press the up/down arrow key until the desired temperature set point is displayed.
3. Press Enter to save the set point.
4. Press the Mode key until the Run indicator lights for Run mode

If no keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

b. Setting the High Temperature Alarm

The high temperature alarm will activate an audible/visual warning when the freezer chamber temperature has reached or exceeded the high temperature alarm set point.

To set the high temperature alarm set point:

1. Press the Mode key until the Set High Alarm indicator lights.
2. Press the up or down arrow key until the desired high temperature alarm set point is displayed.
3. Press Enter to save the setting.
4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

Note: The high alarm set point must be set at least 10°C from the control set point.

c. Setting the Low Temperature Alarm

The low temperature alarm will activate an audible/visual warning when the freezer chamber temperature has reached or decrease below the low temperature alarm set point.

To set the low temperature alarm set point:

1. Press the Mode key until the Set Low Alarm indicator lights.
2. Press the up or down arrow key until the desired low temperature alarm set point is displayed.
3. Press Enter to save the setting.
4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

Note: The low alarm set point must be set at least 10°C from the control set point..

1.7 Run Mode

The Run mode is the default mode for the freezer. The run mode will display the cabinet temperature on the temperature display under normal operating conditions. In addition, the Run mode allows display of the high stage heat exchange temperature.

This information is scrolled by pressing the up or down arrow keys. The display will return to the operating temperature in 10 seconds if no keys are pressed.

Section 2 - Calibrate

2.1 Calibrate Mode

Once the freezer has stabilized, the control probe may need to be calibrated. Calibration frequency is dependent on use, ambient conditions and accuracy required. A good laboratory practice would require at least an annual calibration check. On new installations, all parameters should be checked after the stabilization period.

Before making any calibration or adjustments to the unit, it is imperative that all reference instruments be properly calibrated.

a. Calibrating the Control Probe

Plug a type T thermocouple reader into the receptacle located inside the lower door (see Figure 1-5). Compare the control temperature set point to the temperature of the measuring device.

1. Press the Mode key until the Calibrate indicator lights.
2. Press up/down arrow to match the display to calibrated instrument.
3. Press Enter to store calibration.
4. Press the Mode key to return to Run mode.

Temperature Stabilization Periods

Startup - Allow 12 hours for the temperature in the cabinet to stabilize before proceeding.

Already Operating - Allow at least 2 hours after the display reaches set point for temperature to stabilize before proceeding.

During calibration, the temperature display will not be available.

If no keys are pressed for approximately five minutes while in calibration mode, the system will reset to Run mode.

Section 3 - Alarms

3.1 Alarms

The Model 900 Series freezer alarms are displayed on the freezer control panel. When an alarm is active, the indicator next to the alarm description will light and there will be an audible alarm. Press the Silence key to disable the audible alarm for the ringback period. The visual alarm will continue until the freezer returns to a normal condition. The alarms are momentary alarms only. When an alarm condition occurs and then returns to normal, the freezer automatically clears the alarm condition.

Description	Delay	Ringback	Relay
Power Failure	1 min.	15 min.	Yes
High Temperature Alarm	1 min.	15 min.	Yes
Low Temperature Alarm	1 min.	15 min.	Yes
Probe Failure see 3.2	1 min.	15 min.	No
Door Open	1 min.	15 min.	No
Clean Gasket	0 min.	3 months	No
Low Battery	1 min.	12 hours	No
Hot Condenser	1 min.	none	No
Clean Filter	0 min.	3 months	No

All alarm delays and ringback times are ±30 seconds.

In addition to the alarms listed above, two other conditions are detected by the controls that will result in an audible and visual alarm. These alarm conditions are unlikely to occur, and as such, there are no LED's on the control panel to indicate these conditions exist.

The first condition is when incorrect voltage is applied to the freezer. If a 230 V freezer is connected to a 120 V power source or a 120 V freezer is connected to a 230 V power source, the electronics will detect that the "Wrong Power" has been applied. Under this condition, the fans and compressors will not turn on and an audible and visual alarm will occur. The audible and visual alarms will remain until the freezer is connected to the correct power source. The audible alarm cannot be silenced under this condition.

The second condition is when a "high stage system failure" occurs. This condition is created when the high stage compressor and fans run for 30 minutes and are not capable of cooling the interstage heat exchanger to the proper temperature. Under this condition, the high stage compressor and fans will turn off after 30 minutes and an audible and visual alarm will occur. The audible alarm can be silenced and will ring back every 15 minutes.

3.2 Probe Failure Alarm

The microprocessor in 900 series freezers continually scans all probes including the control probe, heat exchanger probe and condenser probe to ensure that they are operating properly. Should an error be detected, the "Probe Failure" alarm will occur as described in 3.1 above. If an error is detected with the control probe, the high and low stage compressors will run continuously. As a result, the cabinet temperature will decrease until it reaches the lowest temperature that the refrigeration system can maintain. If an error is detected with the heat exchanger probe, the freezer will cycle properly at its temperature set point using a 5 minute step start between the high and low stage compressors. If an error is detected with the condenser probe, there is no impact on the performance of the freezer; however, the hot condenser alarm may also occur. Contact the Thermo Forma Service Department (1-888-213-1790) or your local distributor.

Section 4 - Maintenance

4.1 Cleaning the Cabinet Exterior

Avoid the excessive use of water around the control area due to the risk of electrical shock. Damage to the controls may also result.

Wipe down the freezer exterior using soap and water and a general use laboratory disinfectant. Rinse thoroughly with clean water and dry with a soft cloth.

4.2 Cleaning the Air Filter (minimum of four times a year*)

1. Open the front lower door by grasping the bottom left corner.
2. Locate the grille on the door. See Figure 1-5. Grasp the middle of the grille material and gently pull out to remove.
3. Wash the filter material using water and a mild detergent.
4. Dry by pressing between two towels.
5. Install the filter back into the grille and attach the grille.

* The Clean Filter alarm occurs every three months as a reminder to clean the air filter. Depending upon environmental conditions, the filter may need to be cleaned or replaced more frequently. If the filter becomes torn or excessively dirty, a replacement can be purchased from Thermo Forma. See the exploded parts list, Section 7, for filter part number. A filter kit (set of 5) is also available.

4.3 Cleaning the Condenser (minimum of twice a year*)

1. Open the front lower door by grasping the bottom left corner. See Figure 1-5.
2. Using a vacuum cleaner, exercising care to not damage the condenser fins, clean the condenser.

* Depending upon environmental conditions, the condenser may need to be cleaned more frequently.

a. Cleaning the Water-cooled Condenser

The water-cooled condenser can be cleaned-in-place by using the CIP procedure. Cleaning solutions can be used, depending on type of deposits or build-up to be removed.

Do not use liquids that are corrosive to stainless steel or the brazing material (copper or nickel).

CIP (Clean-In-Place) Procedure

1. Disconnect the unit from the water supply.
2. Drain the unit.
3 . Rinse with fresh water and drain the unit again.
4. Fill with fresh water.
5. Add cleaning agent (solution and concentration dependent on deposits or build-up).
6. Circulate cleaning solution (if feasible).
7. Drain the cleaning solution.
8. Add and circulate a passivating liquid for corrosion inhibition of plate surfaces.
9. Drain this liquid.
10. Rinse with fresh water and drain.
11. Reconnect the water supply and fill the unit.
12 . Return to service.

4.4 Defrosting the Chamber

1. Remove all product and place it in another freezer.
2. Turn the unit off and disconnect it from the power source.
3. Turn off the power switch (see figure 5-1) to the battery(s).
4. Open all of the doors and place towels on the chamber floor.
5. Allow the frost to melt and become loose.
6. Remove the frost with a soft cloth.
7. After defrosting is complete, clean the interior with a non-chloride detergent. Rinse thoroughly with clean water and dry with a soft cloth.
8. Plug unit in and turn power switch on.
9. Turn the battery power switch to the on position.
10. Allow the freezer to operate empty overnight before reloading the product.

4.5 Cleaning the Door Gasket (minimum monthly*)

Using a soft cloth, remove any frost build-up from the gasket and door(s). The Clean Gasket alarm occurs every three months as a reminder to remove frost build-up from the gasket and door(s). Press the Silence key to disable the audible alarm.

*The door gasket may need to be cleaned more frequently if dirt or excessive frost build-up prevents the door from closing properly.

4.6 Cleaning the Vacuum Relief Port (minimum monthly*)

Using a soft cloth, remove any frost build-up from the vacuum relief, located in the front left corner of the chamber. See figures 1-3 and 1-4.

The vacuum relief port contains a small heating element. If the freezer is not disconnected from the electrical supply or turned off at the power switch, the heating element will continue to operate and may cause injury to personnel cleaning the freezer chamber.

4.7 Replacing the Battery(s)

1. To gain access to the battery, open the lower door by grasping the bottom left corner. The battery is rectangular in shape, located on the front left corner of the compressor compartment and is secured in place by a mounting bracket with three bolts.
2. Directly above the battery(s) is the battery power switch. Turn the battery power switch to the off position.
3. Disconnect the battery connections
4. Remove the three nuts securing the battery bracket.
5. Remove the bracket and old battery, install the new battery and secure.
6. Reconnect the battery (red to positive and black to negative).
7. Turn on the battery power switch.
8. Close lower panel door.

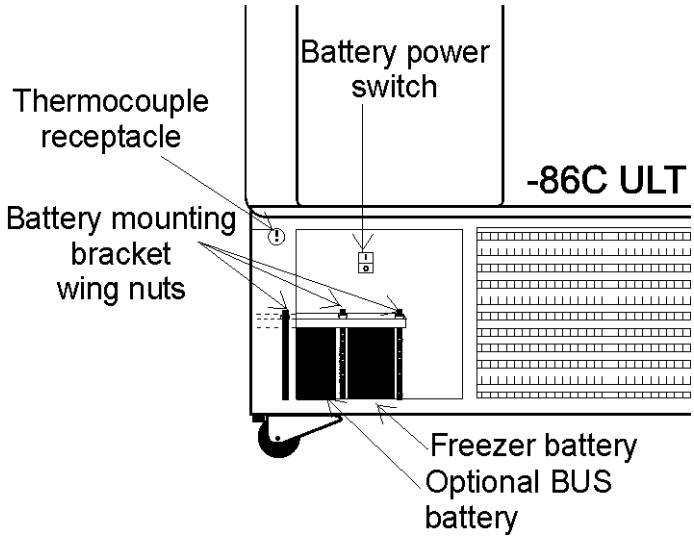


Figure 4-1

The % of charge can vary depending on the age, usage and condition of the battery. For a consistent and dependable charge, replace the battery every 2 years. Replacement batteries must be rechargeable and are available from Thermo Forma. Refer to the parts list for stock number and description of the replacement batteries. Dispose of the used batteries in a safe manner and in accordance with good environmental practices.

4.8 Preparing the Unit for Storage

Defrost the unit as described in Section 4.4. This will prepare the unit for storage. Turn off the battery power switch. Turn off the freezer power switch. Disconnect power to the battery(s) and to the freezer.

If the unit has been in service, turn it off and disconnect the power cord connector before proceeding with any maintenance.

Thermo Forma

PREVENTIVE MAINTENANCE
Freezers

Your Thermo Forma equipment has been thoroughly tested and calibrated before shipment. Regular preventive maintenance is important to keep your unit functioning properly. The operator should perform routine cleaning and maintenance on a regular basis. For maximum performance and efficiency, it is recommended that the unit be checked and calibrated periodically by a qualified service technician.

The following is a condensed list of preventive maintenance requirements. See the specified section of the instruction manual for further details.

Thermo Forma has qualified service technicians, using NIST traceable instruments, available in many areas. For more information on Preventive Maintenance or Extended Warranties, please contact us at the number below.

Cleaning and calibration adjustment intervals are dependent upon use, environmental conditions and accuracy required.

Tips:
- Fill an upright by starting at the bottom near the probe and add racks to one shelf at a time. Allow freezer to recover to set point between shelves.
- Fill a chest by starting at the left side near the probe. Filling with room temperature racks will result in a long pull-down time.
- Fill unit with frozen product to help overall performance; frozen water jugs, for example.
- Always make certain the vacuum relief port is free of frost and ice, to allow for timely re-entry into the freezer after a door opening.

•Millcreek Road, Box 649 •Marietta, Ohio 45750 USA •740-373-4763
•USA and Canada 888-213-1790 •Telefax: 740-373-4189 •email: service@thermoforma.com

Preventive Maintenance for 900 Series Freezers

Refer to Manual Section	Action	Monthly	Yearly	Every 2 Years
--	Verify ambient temperature, <90°F	☑		
--	* Adjust door handle for firm latching, as needed	☑		
Figure 1-4 for probe location 4.5, 4.6	Check and clean probe cover, gaskets, hinges, and vacuum relief port of ice and snow.	☑ *More frequent cleaning may be required, depending on use and environmental conditions.*		
4.2	Check air filter. Clean or replace as needed	☑		
1.5.f, 4.7	Check alarm back-up battery.	☑		** Replace
--	Check condenser fan motor for unusual motor noise or vibration.		☑	
2	* Verify and document calibration, at the minimum, annually.		☑	
4.3	* Clean condenser compartment and wipe off condenser		☑	

* Qualified service technicians only
** Dispose of properly, according to all state and federal regulations.

Section 5 - Factory Installed Options

5.1 BUS - Back Up System (195875, 195877)

Before installation of BUS components, make sure the power to the freezer is disconnected, the battery switch is turned off and the freezer has warmed to ambient temperature.

The built-in BUS (back up system) will keep the freezer chamber temperature below the critical level in the event of a power or equipment failure. If power to the freezer fails, or temperature increases to the back up alarm set point, the BUS injects liquefied gas into the chamber to keep the chamber temperature within the specified range.

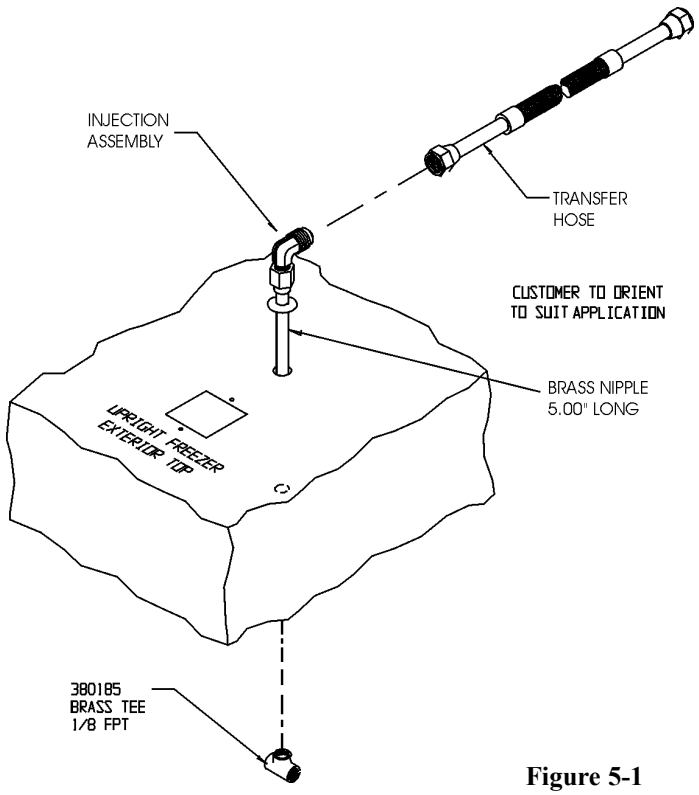


Figure 5-1

The BUS operates on an internal 12-volt, rechargeable battery which is kept charged during normal operation by the integral battery charger.

a. Installing the vent stack, solenoid and injection assembly

1. Install the injection assembly through the 1/2" pre-punched hole, directly behind the 2" vent stack hole in the center of the chamber ceiling. Using a long blade screwdriver or similar instrument, punch a guide hole up through the foam insulation to the top exterior ceiling opening.

CAUTION! Do not use the injection assembly to bore the hole. The injection assembly could become clogged with insulation and not function correctly.

Note: Cover the open end of injection assembly with tape to keep insulation from entering the nipple.

2. Slide 3/8" flatwasher over open end of nipple.
3. Insert the covered end of the injection assembly through the exterior hole.
4. Remove the tape covering from the end of the nipple and install the 1/8" NPT brass tee on the open end of the nipple. Place Permagum sealant between the brass tee and the interior top.
5. Use the 1-3/8" x 20" copper tubing. Remove the plastic cap from the beveled end (Caution - it is sharp!) and place the cap on the non-beveled end. Position the beveled end of the tubing against the foam opening and use a back and forth twisting motion to cut a hole through the insulation to the top external opening.

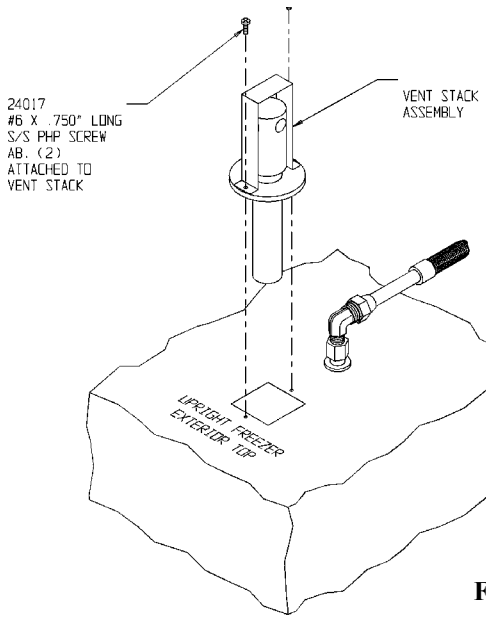


Figure 5-2

6. Remove the two Phillips head screws securing the metal bracket on the vent stack assembly.
7. Install the vent stack through the opening and secure it to the top of the freezer, using screws.
8. Go to the interior and seal around the end of the vent stack with permagum.
9. Install the solenoid valve to the supply.

When selecting a CO_2 supply cylinder, it must be equipped with a siphon tube.

b. Installing the Temperature Probe

10. Locate the 0.500" pre-punched hole in the upper left hand back corner of the chamber ceiling. Remove the tie wrap securing the coiled probe/solenoid harness. Uncoil the probe lead and run the probe tip (approximately 12") down through 0.500" porthole (Figure 5-4).
11. As shown in Figure 5-3, thread the small tie wrap through the openings in the front of the bracket. Secure the probe on the back of the bracket with the tie wrap.
12. Mount the bracket on the interior left wall of the freezer into the pre-punched holes provided. Figure 5-4 shows the Back-Up probe mounted on the interior left side wall of the freezer.

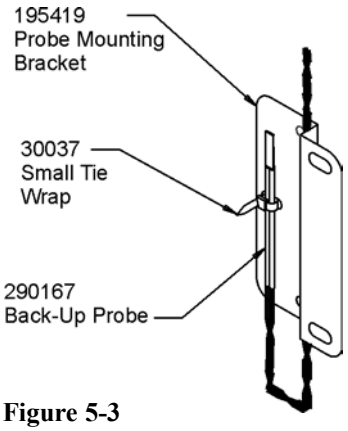


Figure 5-3

c. Connecting the probe/solenoid harness

13. Remove the four screws on the freezer back panel and use them to mount the tie wrap anchors as shown in Figure 5-5. Secure the probe wire with tie wraps.
14. Plug the solenoid/probe connector into the BUS connection and secure with a screw on the right and left side. The connector is keyed.
15. Loosen the terminal screws on the solenoid. Slide the spade lug connectors under the screws and tighten to secure.
16. Connect power to the freezer. Leave the back-up battery switch at the OFF position. Turn the freezer on. The Inject light on the BUS control panel will illuminate but no injection will occur. The Low Battery indicator may also illuminate. Once the freezer has stabilized at the operating temperature, turn the battery switch on.

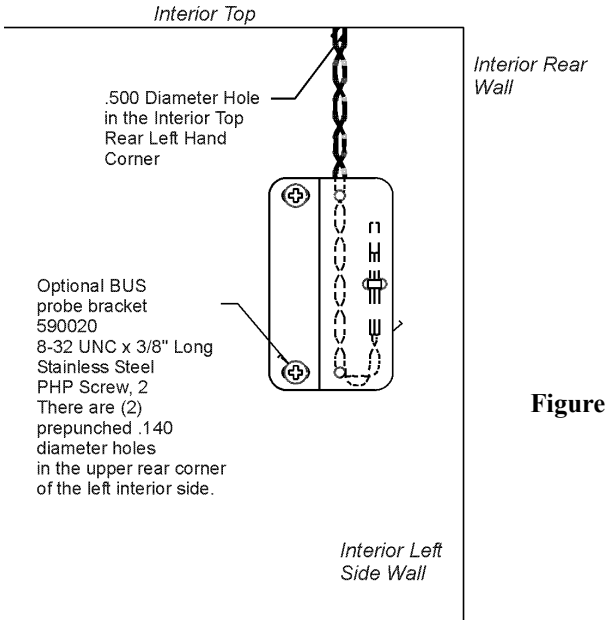


Figure 5-4

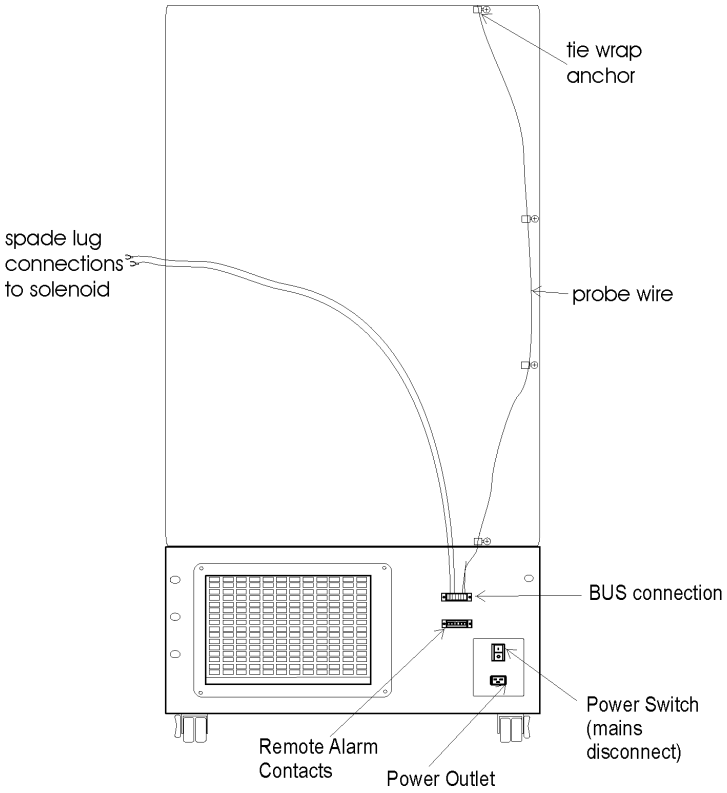


Figure 5-5

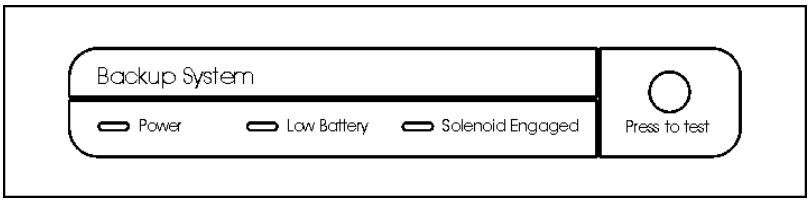


Figure 5-6

BUS Operation and Maintenance

d. BUS Control Panel (see figure 5-6)

WARNING! When activated, this unit injects liquid nitrogen or carbon dioxide. Liquid Nitrogen can cause serious freezing (frostbite) if it comes in contact with unprotected skin or eyes. Nitrogen suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to Appendix A for the proper handling of liquid LN_2.

Carbon Dioxide gas suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to "Handling Liquid CO_2 in Appendix B of this manual.

Power - indicates the unit has AC power and is operational.

Low Battery - battery charge is low. The battery needs replaced.

Solenoid Engaged - BUS is actively injecting gas into the freezer chamber.

Press-To-Test - Activates the solenoid and injects LN_2 or CO_2 into the freezer chamber as long as the button is depressed. The solenoid engaged indicator should light. If the Low Battery indicator lights during the test, replace the BUS battery.

e. Configuring the Optional BUS (Back Up System)

The optional BUS can be configured for LN_2 or CO_2 supply.

To select the supply type:

1. Press the Mode key until the Backup indicator lights.
2. Press the up or down arrow key. The display will show OP1 for CO_2 selection and OP2 for LN_2 selection.
3. Press Enter to save the setting.
4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to to RUN mode after 5 minutes.

f. Setting the Optional BUS Set Point

The optional back up system is designed to inject CO_2 or LN_2 into the freezer compartment if the temperature rises above back up system set point. To set the BUS set point:

1. Press the Mode key until the Set Temperature and Backup indicators light.
2. Press the up or down arrow key until the desired BUS set point is displayed.
3. Press Enter to save the setting.
4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to to RUN mode after 5 minutes.

The BUS set point must not be any colder than the high temperature alarm set point. (See section 1.6.b). If the back-up system is installed with CO_2, then -65°C is the coldest BUS set point that can be used.

g. System Operation Check

It is advisable to periodically check the operation of the entire system. To check the system:

1. Close the valve at the gas source.
2. Set the freezer temperature 12 - 15°C higher than the normal operating temperature.
3. Listen for the gas valve to open as the freezer temperature rises to the Back-Up unit set point.
4. Check the gas flow by momentarily opening the valve at the gas source.
5. Turn off the flow of gas.
6. Reset the freezer temperature to the normal operating temperature, and allow the temperature to stabilize.
7. When the freezer has stabilized at the operating temperature, open the valve at the gas source.

h. Cleaning the Vent Stack

Routinely check the vent stack for frost or ice build-up. The type of frost that forms in the vent stack is generally very soft and may be easily removed with a bristle brush or soft cloth. if ice build-up has occurred, a complete defrost may occasionally be required. See section 4.4 for freezer defrost instructions.

i. Disconnecting the Fitting Assembly and Transfer Hose

To disconnect the freezer back-up from the gas supply:

1. Close the supply valve.
2. Depress the test button on the BUS control box to remove the gas from the line.
3. Slowly disconnect the fitting assembly from the supply (in the event that any gas remains in the line).

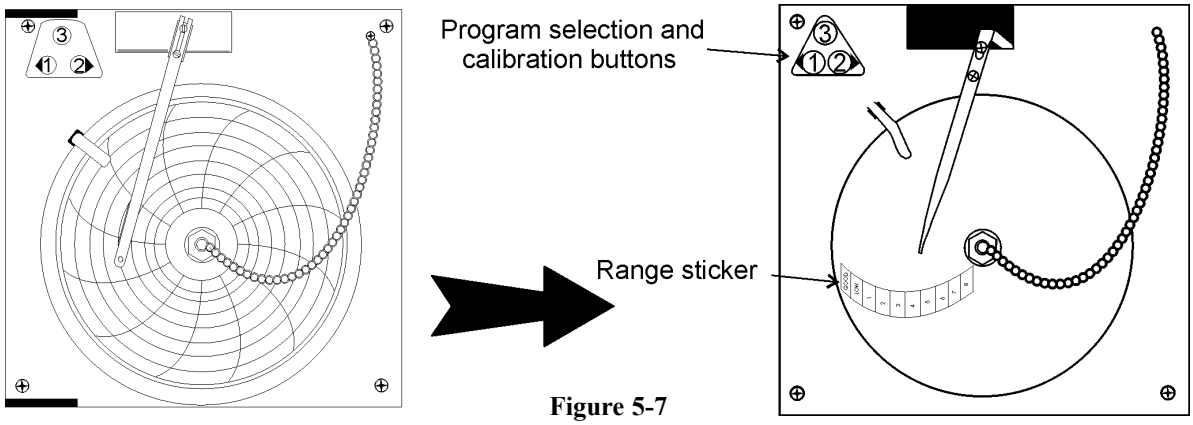


Figure 5-7
Recorder Details

5.2 Chart Recorder

a. Installing the chart paper

1. Open the glass door of the recorder and press button #3 until the pen begins to move outward.
2. Unscrew the knob at the center of the chart and remove the paper.
3. Install the new chart paper, position the paper to the correct time line and replace the knob.
4. Remove the cap from the felt pen and press button #3.

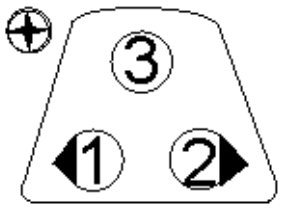


Figure 5-8
Recorder Buttons

b. Recorder Calibration

Changing the recorder range:

The chart recorder contains eight temperature ranges and is factory-programmed for the freezer.

1. Press and hold button #3 until the pen moves off the chart paper.
2. Press and hold for eight seconds button #1.
3. Release the button and the pen will move to the current range on the range sticker.
4. To change the program setting, press the left or right arrows to move the pen within the program ranges.
5. When the pen is located on the desired range, press button #3 to bring the pen arm back onto the chart. Recording will begin in the new program.

Program	From	To
1	-40	30°C
2	0	60°C
3	-100	38°C
4	-5	50°C
5	0	100°C
6	-100	200°C
7	-115	50°C
8	-10	70°C

Calibrating the chart recorder:

The recorder must be in service for 24 hours before performing the following calibration procedure.

1. Place an accurate thermometer in the chamber next to the recorder probe.
2. Temperature probes for the recorder are located in the left front corner of the freezer chamber (Figure 1-4).
3. After about three minutes, compare the thermometer reading with the chart recorder reading.
4. If an adjustment is necessary, press the #1 button to move the pen to the left or the #2 to move the pen to the right. The button must be held about five seconds before the pen begins to move. Release the button when the pen position matches the thermometer.

NOTE: The felt-tip pen on the recorder requires periodic replacement. Usually the ink will appear to fade before replacement becomes necessary. Additional pen tips may be purchased from Thermo Forma. Refer to Parts List, Section 8.

5.3 Datalogger

Thermo Forma dataloggers and ELPRO evaluation software provide monitoring and documentation of temperature and alarm conditions. The dataloggers have a memory capacity of 64,000 measured values or data points. Temperature is measured, stored and displayed. Alarm conditions are recorded. Optional evaluation software permits data to be downloaded to a PC. A variety of statistical information is provided through calculations, analysis, graphs and printed reports. Refer to the ELPRO documentation for operating instructions for the datalogger.

5.4 Water-cooled Condenser (195145, 195611)

The water-cooled condenser is a factory installed option and requires a qualified technician at freezer installation. The installation should include proper adjustment of the regulating valve, which controls the discharge pressure. Specifications for this option are displayed in figure 5-9.

Water Source	**Tower**	**City**
Water Pressure	Not to exceed 150 psig	
Water Temperature Range	Not to exceed 29.4C (85F)	
Inlet Connection	0.5” compression	
Outlet Connection	0.5” compression	
Flow Rate Required	3.0 gallons (11.4 liters) per minute	1.0 gallon (3.8 liters) per minute
Drain Required	No (return line is required)	Yes

Figure 5-9

5.5 Five Inner Door Option (189405, 189406, 189407, 195642)

The five inner door option is factory installed. The freezer is converted to accommodate four adjustable specimen shelves with the fifth “shelf” as the bottom of the freezer chamber.

Specifications - Single Door Units

Model	902	903	904	905	906	907
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C* (64.4F to 89.6F) ambient					
Exterior Dimensions	33.3"W x 77.8"Hx31.0" 84.6x197.6x78.7cm	33.3"W x 77.8"Hx31.0" 84.6x197.6x78.7cm	33.3"W x 77.8"Hx37.0" 84.6x197.6x94.0cm	33.3"W x 77.8"Hx37.0" 84.6x197.6x94.0cm	40.8"W x 77.8"Hx37.0" 103.6x197.6x94.0cm	46.8"W x 77.8"Hx37.0" 118.9x197.6x94.0cm
Interior Dimensions	23.0"Wx51.5"Hx19.3" 58.4x130.8x49.0cm	23.0"Wx51.5"Hx19.3" 58.4x130.8x49.0cm	23.0"Wx51.5"Hx25.3" 58.4x130.8x64.3cm	23.0"Wx51.5"Hx25.3" 58.4x130.8x64.3cm	30.6"Wx51.5"Hx25.3" 77.7x130.8x64.3cm	36.6"Wx51.5"Hx27.0" 93.0x130.8x68.6cm
Capacity	13.0 cu. ft. (368.1 liters)	13.0 cu. ft. (368.1 liters)	17.3 cu. ft. (489.9 liters)	17.3 cu. ft. (489.9 liters)	23.0 cu. ft. (651.3 liters)	28.0 cu. ft. (792.8 liters)
Two 1 HP (2545 BTUH each)						
Non-CFC, foamed-in-place urethane: 5.0"(12.7cm) cabinet; 4.5" (11.4 cm) door						
Electrical	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC	120V, 60 Hz, 16.0 FLA Operating Range: 108-130V	120V, 60 Hz, 16.0 FLA Operating Range: 108-130V	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC
Breaker Requirements	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker	20 amp, 120V, Dedicated Circuit, 20 amp Time Delay Breaker	20 amp, 120V, Dedicated Circuit, 20 amp Time Delay Breaker	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker
Shipping Weight: Motor	690 lbs. (313.0 kg)	690 lbs. (313.0 kg)	790 lbs. (358.3 kg)	790 lbs. (358.3 kg)	880 lbs. (399.2 kg)	965 lbs. (437.7 kg)

Specifications - Double Door Units

Model	991	992	993	994	995
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C* (64.4F to 89.6F) ambient				
Exterior Dimensions	33.3"W x 77.8"Hx31.0" 84.6x197.6x78.7cm	33.3"W x 77.8"Hx31.0" 84.6x197.6x78.7cm	33.3"W x 77.8"Hx37.0" 84.6x197.6x94.0cm	33.3"W x 77.8"Hx37.0" 84.6x197.6x94.0cm	40.8"W x 77.8"Hx37.0" 103.6x197.6x94.0cm
Interior Dimensions	23.0"Wx51.5"Hx19.3" 58.4x130.8x49.0cm	23.0"Wx51.5"Hx19.3" 58.4x130.8x49.0cm	23.0"Wx51.5"Hx25.3" 84.6x130.8x64.3cm	23.0"Wx51.5"Hx25.3" 84.6x130.8x64.3cm	30.6"Wx51.5"Hx25.3" 103.6x130.8x64.3cm
Capacity	13.0 cu. ft. (368.1 liters)	13.0 cu. ft. (368.1 liters)	17.3 cu. ft. (489.9 liters)	17.3 cu. ft. (489.9 liters)	23.0 cu. ft. (651.3 liters)
Refrigeration	Two 1 HP (2545 BTUH each)				
Insulation	Non-CFC, foamed-in-place urethane: 5.0" (12.7 cm) cabinet; 4.5" (11.4 cm) door				
Electrical	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC	120V, 60 Hz, 16.0 FLA Operating Range: 108-130V	120V, 60 Hz, 16.0 FLA Operating Range: 108-130V	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC	230V,50/60Hz, 12.0FLA Operating Range: 208VAC-240VAC
Breaker Requirements	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker	20 amp, 120V, Dedicated Circuit, 20 amp Time Delay Breaker	20 amp, 120V, Dedicated Circuit, 20 amp Time Delay Breaker	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker	15 amp, 230V, Dedicated Circuit, 15 Amp Time Delay Breaker
Shipping Weight: Motor	710 lbs. (322.1 kg)	710 lbs. (322.1 kg)	810 lbs. (367.4 kg)	810 lbs. (367.4 kg)	880 lbs. (399.2 kg)

*Compressors may not cycle off with cabinet running at -86C in a 32C ambient.

Certifications

Refer to the Declaration of Conformity at the back of this manual

Safety Specifications

Indoor Use Only
Altitude - 2,000 meters
Temperature - 5°C to 40°C
Humidity - 80% RH at or below 31°C, decreasing linearly to 50% RH at 40°C
Mains Supply Fluctuations - Mains supply voltage fluctuations not to exceed ±10% of the nominal voltage
Installation Category II [1]
Pollution Degree 2 [2]
Class of Equipment I

---

1 Installation category (overvoltage category) defines the level of transient overvoltage which the instrument is designed to withstand safely. It depends on the nature of the electricity supply and its overvoltage protection means. For example, in CAT II which is the category used for instruments in installations supplied from a supply comparable to public mains such as hospital and research laboratories and most industrial laboratories, the expected transient overvoltage is 2500V for a 230V supply and 1500V for a 120V supply.

2 Pollution degree describes the amount of conductive pollution present in the operating environment. Pollution degree 2 assumes that normally only non-conductive pollution such as dust occurs with the exception of occasional conductivity caused by condensation.

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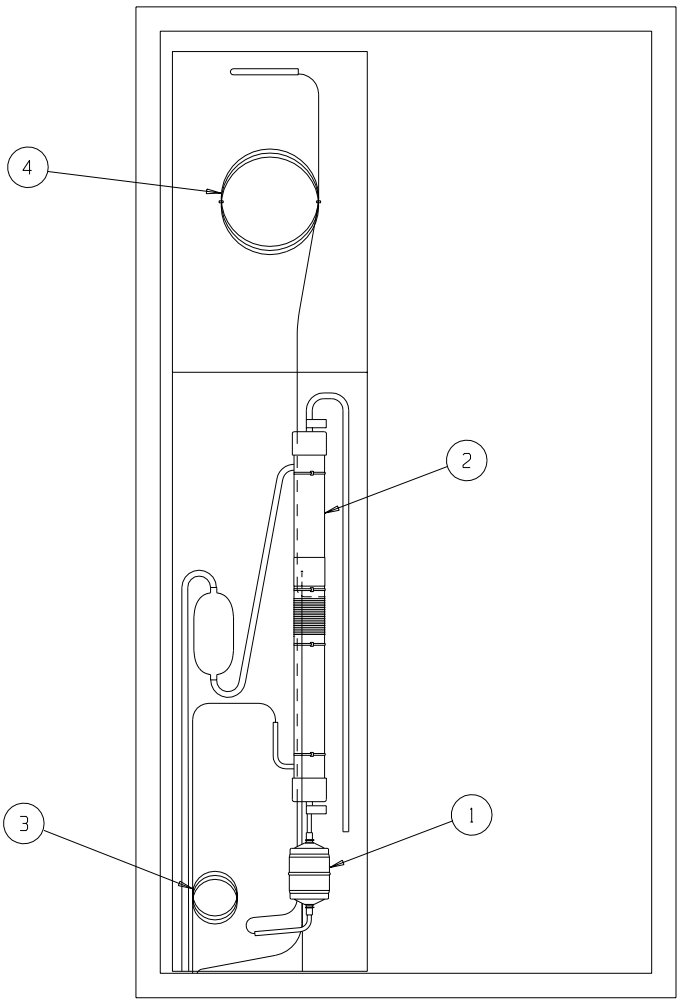

BILL OF MATERIALS		
ITEM NO.	PART NO.	PART DESCRIPTION
1	209016	DRYER
2	211039	HEAT EXCHANGER
3	227927	HIGH STAGE CAP. TUBE
4	227928	LOW STAGE CAP. TUBE

MODEL/PART NAME: 8600 UP-RIGHT FREEZER

DWG TITLE: HEAT EXCHANGER ASSEMBLY

DWN: PDK	CAD: PDK	APPD:	DATE: 12-04-02	SCALE: NTS

MATERIAL: N/A

PAINT COLOR: N/A

TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=± .XXX=±

DRAWING NUMBER 8602-205-1

SIZE B

Upright Freezer Heat Exchanger Assembly

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Page 1 of 1

ThermoForma
BOX 649, MARIETTA, OHIO 45750

BILL OF MATERIALS		
ITEM NO.	PART NO.	PART DESCRIPTION
1	20003	1/4-20 X 3/4 SS HH CAP SCREW
2	22053	#8-32 X 1/2 SS PHP SCREW
3	22115	#6-32 X 1/4 SS PHP SCREW
4	23009	#6-32 SS HEX NUT
5	23020	#6 SS FLAT WASHER
6	23021	#8 SS FLAT WASHER
7	23023	1/4 SS FLAT WASHER
8	23043	NYLON FLAT WASHER
9	23044	1/4" NYLON SHOULDER WASHER
10	23062	1/4 SS EXT TOOTH LOCKWASHER
11	23080	#8 SS SPRING LOCKWASHER
12	24032	#8-32 X 3/8 SS PHP SCREW F POINT
13	24041	#6-32 X 1/2 SS PHP SCREW F POINT
14	24042	#8-32 X 1/2 SS PHP SCREW F POINT
15	59008	#8-32 X 7/8 SS PHP SCREW
16	114020	5/8" X 1/2" ID GROMMET
17	116077	FRONT PANEL HINGE
18	116092	EXTERIOR FREEZER DOOR HINGE
19	121069	FREEZER CAM LATCH STRIKE
20	180312	CAM LATCH STRIKE COVER
21	189921	-
22	195169	LATCH TAB
23	195170	13/17 CU. FT. INNER DOOR
24	195866	PROBE GUARD
25	195867	PROBE MOUNT
26	195874	CABINET CABLE COVER PLATE
27	195879	CABINET CABLE BLANK COVER PLATE
28	195900	SINGLE DOOR SWITCH ASSEMBLY
29	285658	BLACK PLASTIC KNOB
30	330010	1/2" SPLIT SNAP BUSHING
31	420308	13 & 17 CU. FT. SINGLE DOOR FRAME GASKET
32	500177	PILSATER STRIPS
33	515083	1/4 DIA. X 1/4L SS SPACER
34	22051	#8-32 X 1/4 SS PHP SCREW
35	22053	#8-32 X 1/2 SS PHP SCREW
36	22115	#6-32 X 1/4 SS PHP SCREW
37	23009	#6-32 SS HEX NUT
38	23010	#8-32 SS HEX NUT
39	23020	#6 SS FLAT WASHER
40	23080	#8 SS SPRING LOCKWASHER
41	120400	BLACK PLASTIC KNOB
42	195511	28 CU. FT. INNER DOOR
43	195602	LATCH TAB
44	116090	FRONT PANEL HINGE

Upright Freezer
Cabinet
Assembly

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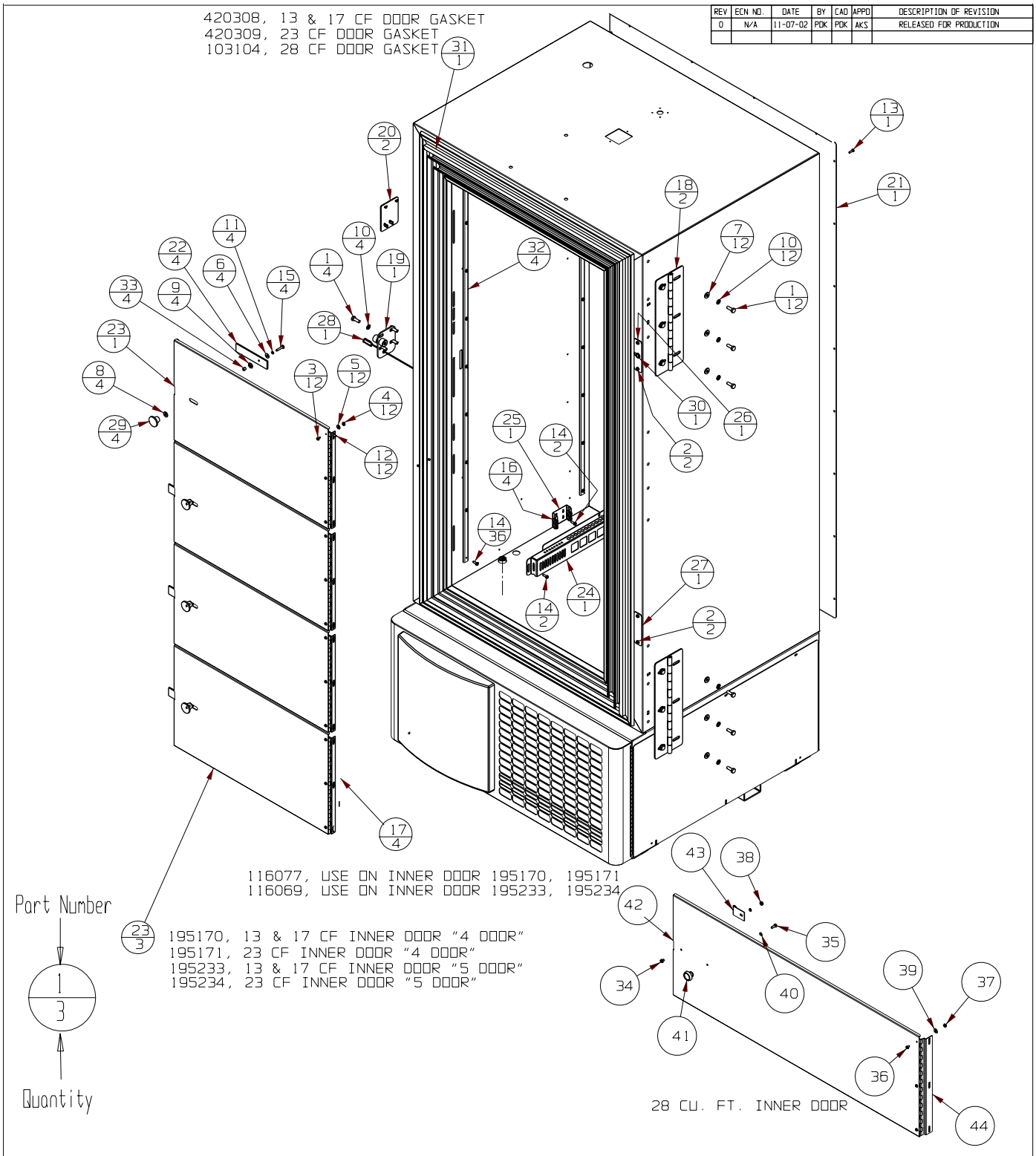

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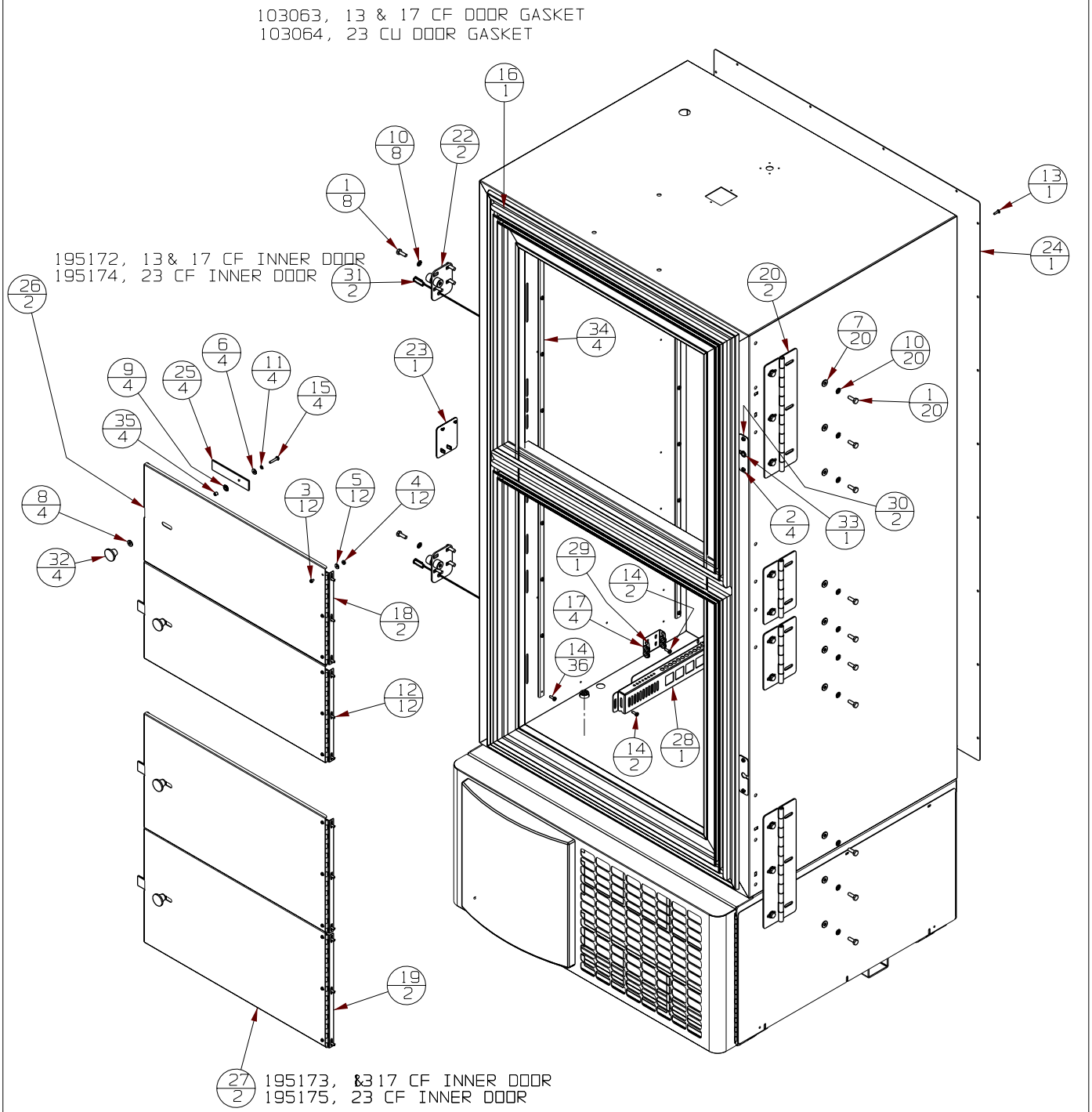
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION IS NOT TO BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSE WITHOUT WRITTEN PERMISSION FROM THERMO FORMA	MODEL/PART NAME: 8600 UP-RIGHT FREEZER				Upright Freezer Cabinet Assembly
	DWG TITLE: 8600 UP-RIGHT FREEZER ASSEMBLY				
	DWN: PDK	CAD: PDK	APPD:	DATE: 10-30-02	SCALE: 0.094
	MATERIAL: N/A				
	PAINT: N/A				
	TOLERANCE UNLESS OTHERWISE SPECIFIED ANGLES: DECIMAL: .XX=± .xxx=±		DRAWING NUMBER 8602-200-1	SIZE B	8602-200-1-B Rev. 0 Page 2 of 2



Part Number

1/3

Quantity

Upright Freezer
Cabinet Assembly
Double Door

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Page 1 of 2

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BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	20003	1/4-20 X 3/4 SS HH CAP SCREW
2	22053	#8-32 X 1/2 SS PHP SCREW
3	22115	#6-32 X 1/4 SS PHP SCREW
4	23009	#6-32 SS HEX NUT
5	23020	#6 SS FLAT WASHER
6	23021	#8 SS FLAT WASHER
7	23023	1/4 SS FLAT WASHER
8	23043	NYLON FLAT WASHER
9	23044	1/4" NYLON SHOULDER WASHER
10	23062	1/4 SS EXT TOOTH LOCKWASHER
11	23080	#8 SS SPRING LOCKWASHER
12	24032	#8-32 X 3/8 SS PHP SCREW F POINT
13	24041	#6-32 X 1/2 SS PHP SCREW F POINT
14	24042	#8-32 X 1/2 SS PHP SCREW F POINT
15	59008	#8-32 X 7/8 SS PHP SCREW
16	103063	DOUBLE DOOR FRAME GASKET
17	114020	5/8" X 1/2" ID GROMMET
18	116069	FRONT PANEL HINGE
19	116077	FRONT PANEL HINGE
20	116092	EXTERIOR FREEZER DOOR HINGE
21	116093	EXTERIOR FREEZER DOOR HINGE
22	121069	FREEZER CAM LATCH STRIKE
23	180312	CAM LATCH STRIKE COVER
24	189921	-
25	195169	LATCH TAB
26	195172	13/17 CU. FT. INNER DOOR, TOP
27	195173	23 CU. FT. INNER DOOR, TOP
28	195866	PROBE GUARD
29	195867	PROBE MOUNT
30	195874	CABINET CABLE COVER PLATE
31	195900	SINGLE DOOR SWITCH ASSEMBLY
32	285658	BLACK PLASTIC KNOB
33	330010	1/2" SPLIT SNAP BUSHING
34	500177	PILSATER STRIPS
35	515083	1/4 DIA. X 1/4L SS SPACER

MODEL/PART NAME: 8600 UP-RIGHT FREEZER

DWG TITLE: 8600 UP-RIGHT FREEZER ASSEMBLY

DWN: PDK	CAD: PDK	APPD:	DATE: 10-30-02	SCALE: 0.094

MATERIAL: N/A

PAINT: N/A

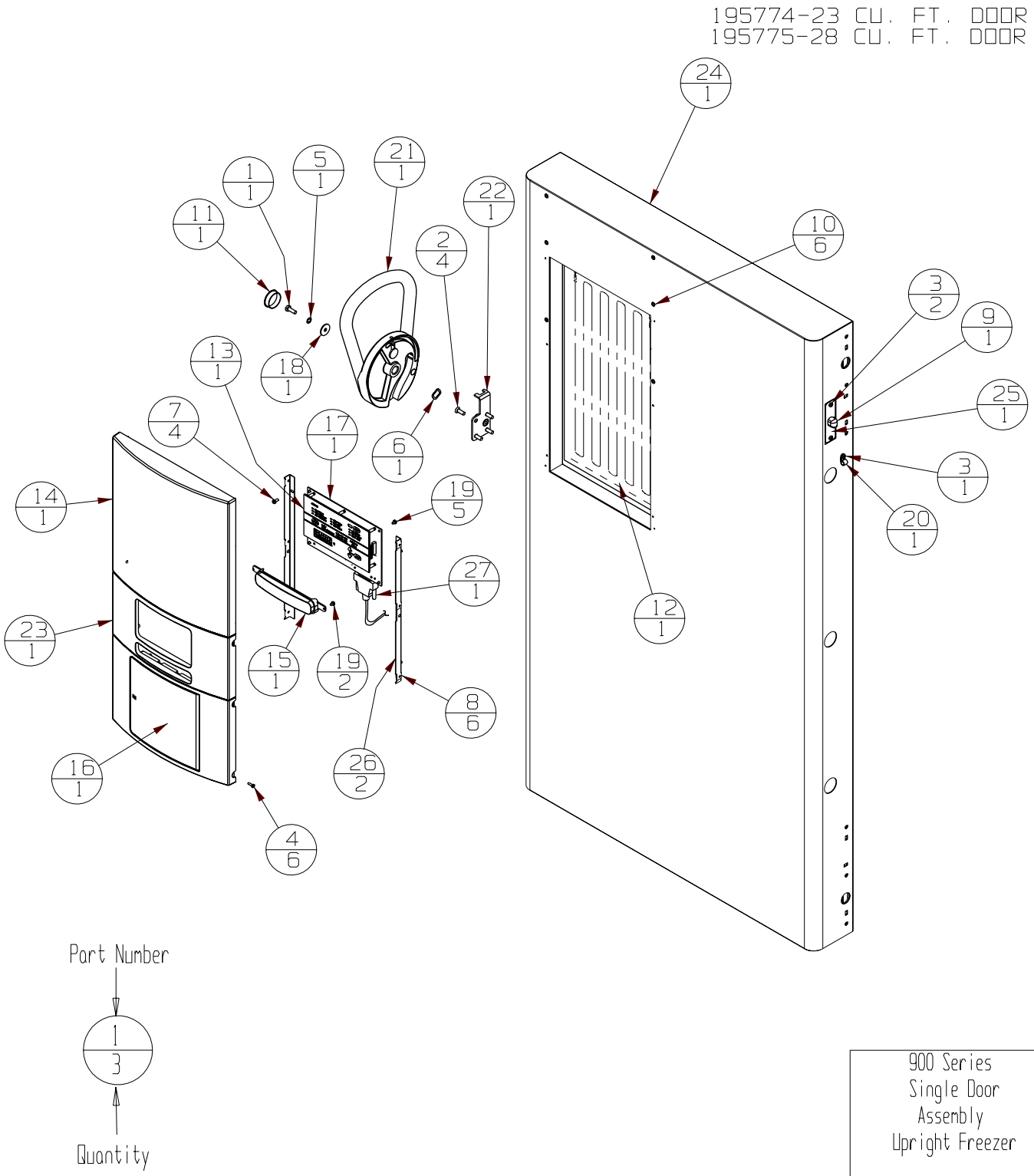
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

DRAWING NUMBER 8602-200-2

SIZE B

Upright Freezer Cabinet Assembly Double Door

8602-200-2-B Rev. 0



900 Series
Single Door
Assembly
Upright Freezer

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REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	10-30-02	PDK	PDK	AKS	RELEASED FOR PRODUCTION

BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	20003	1/4-20 X 3/4 SS HH CAP SCREW
2	20058	#1/4-20 X 3/4 SS FHP UC SCREW
3	22053	#8-32 X 1/2 SS PHP SCREW
4	22058	#6-32 X 1/2 BLACK OXIDE PHP SCREW
5	23033	1/4 SS INTERNAL TOOTH LOCK WASHER
6	23057	5/8 WAVE WASHER
7	24032	#8-32 X 3/8 SS PHP SCREW F POINT
8	25040	#6 U SPEED NUT STL. STL.
9	30033	RIGHT ANGLE STRAIN RELIEF
10	111028	TINNERMAN TUBULAR SPEED CLIP
11	117038	1-3/8" DIA. THERMO WHITE HOLE PLUG
12	132114	HEATER, 3W, 14VDC
13	140315	LO-END CONTROL PANEL
14	180301	CONTROL CENTER BLANK PANEL
15	180306	BACK-UP SYSTEM BLANK PANEL
16	180308	CONTROL CENTER RECORDER BLANK
17	191674	FREEZER DISPLAY BOARD
18	510305	1" OD FLAT WASHER
19	590027	#6-32 X 1/4 SS PHP EXT SEMS SCREW
20	600085	5/16 NYLON CABLE CLAMP
21	121068	FINISHED FREEZER HANDLE/LATCH ASSY.
22	121070	CAM LATCH MOUNT
23	180305	CONTROL CENTER DISPLAY BEZEL
24	195773	13 &17 CU. FT. UPRIGHT FREEZER DOOR "900"
25	195830	UPRIGHT DOOR WIREWAY COVER PLATE
26	195837	MOUNTING ANGLE FOR 180305
27	430336	15 FT, RS-232 CABLE 25 POS.

MODEL/PART NAME: ULT UP-RIGHT SERIES FREEZER

DWG TITLE: 900 SINGLE DOOR BOM ASSEMBLY

DWN: PDK | CAD: PDK | APPD: | DATE: 10-30-02 | SCALE: 0.094

MATERIAL: N/A

PAINT: N/A

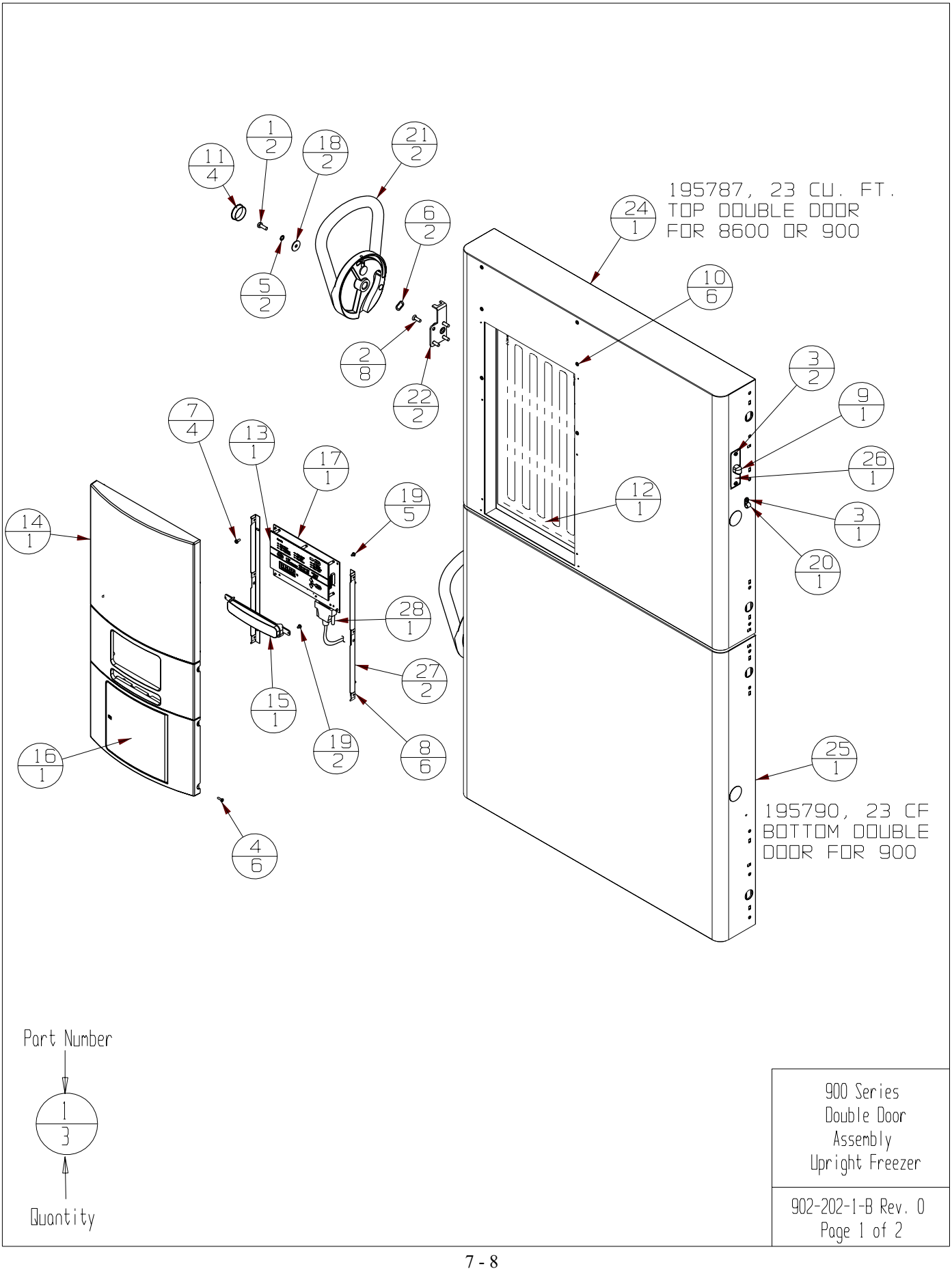
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

DRAWING NUMBER 902-201-1

SIZE B

900 Series
Single Door
Assembly
Upright Freezer

902-201-1-B Rev. 0
Page 2 of 2


195787, 23 CU. FT.
TOP DOUBLE DOOR
FOR 8600 OR 900
195790, 23 CF
BOTTOM DOUBLE
DOOR FOR 900
Part Number
Quantity
900 Series
Double Door
Assembly
Upright Freezer
902-202-1-B Rev. 0
Page 1 of 2

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	11-05-02	PDK	PDK	AKS	RELEASED FOR PRODUCTION

BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	20003	1/4-20 X 3/4 SS HH CAP SCREW
2	20058	#1/4-20 X 3/4 SS FHP UC SCREW
3	22053	#8-32 X 1/2 SS PHP SCREW
4	22058	#6-32 X 1/2 BLACK OXIDE PHP SCREW
5	23033	1/4 SS INTERNAL TOOTH LOCK WASHER
6	23057	5/8 WAVE WASHER
7	24032	#8-32 X 3/8 SS PHP SCREW F POINT
8	25040	#6 U SPEED NUT STL. STL.
9	30033	RIGHT ANGLE STRAIN RELIEF
10	111028	TINNERMAN TUBULAR SPEED CLIP
11	117038	1-3/8" DIA. THERMO WHITE HOLE PLUG
12	132114	HEATER, 3W, 14VDC
13	140315	LO-END CONTROL PANEL
14	180301	CONTROL CENTER BLANK PANEL
15	180306	BACK-UP SYSTEM BLANK PANEL
16	180308	CONTROL CENTER RECORDER BLANK
17	191674	FREEZER DISPLAY BOARD
18	510305	1" OD FLAT WASHER
19	590027	#6-32 X 1/4 SS PHP EXT SEMS SCREW
20	600085	5/16 NYLON CABLE CLAMP
21	121068	FINISHED FREEZER HANDLE/LATCH ASSY.
22	121070	CAM LATCH MOUNT
23	180305	CONTROL CENTER DISPLAY BEZEL
24	195785	13/17 CF TOP DOUBLE DOOR "8600/900"
25	195789	13/17 CF BOTTOM DOUBLE DOOR "900"
26	195830	UPRIGHT DOOR WIREWAY COVER PLATE
27	195837	MOUNTING ANGLE FOR 180305
28	430336	15 FT, RS-232 CABLE 25 POS.

MODEL/PART NAME: ULT UP-RIGHT SERIES FREEZER

DWG TITLE: 900 DOUBLE DOOR BOM ASSEMBLY

DWN: PDK	CAD: PDK	APPD:	DATE: 11-05-02	SCALE: 0.094

MATERIAL: N/A

PAINT: N/A

TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

DRAWING NUMBER 902-202-1

SIZE B

900 Series Double Door Assembly Upright Freezer

902-202-1-B Rev. 0
Page 2 of 2

BILL OF MATERIALS		
ITEM NO.	PART NO.	PART DESCRIPTION
1	23002	#8-32 ZP LKWASH HEX NUT
2	23011	1/4-20 ZP LKWASH HEX NUT
3	23013	3/8-16 ZP LKWASH HEX NUT
4	24030	#8 X 1/2" TEKS SCREW
5	24032	#8-32 X 3/8 SS PHP SCREW F POINT
6	24038	1/4-20 X 1/2 SELF TAPPING SCREW
7	30016	1" SNAP BUSHING
8	108020	10" WIRE FAN GUARD
9	111028	TINNERMAN TUBULAR SPEED CLIP
10	114024	COMPRESSOR MOUNTING UPPER RUBBER SPACER
11	114025	COMPRESSOR MOUNTING LOWER RUBBER SPACER
12	114026	COMPRESSOR MOUNTING SLEEVE
13	115032	BLACK ABS PLASTIC PULL
14	116115	FRONT PANEL HINGE
15	120011	DUAL WHEEL CASTER
16	180301	CONTROL CENTER BLANK PANEL
17	191385	FILTER HOLD DOWN ROD
18	195153	VACUUM RELIEF HEATER 120V
19	195874	CABINET CABLE COVER PLATE
20	200126	2" RIGID HANGER
21	203031	230V HIGH STAGE COMPRESSOR
22	203032	230V LOW STAGE COMPRESSOR
23	204009	REFRIGERATION CONDENSER
24	209020	DRYER
25	214006	AC&R Oil Seperator
26	214018	10.000" H X 5.000" DIA. EXPANSION TANK
27	220626	120V - 50/60 HZ SOLENOID VALVE
28	330002	5/8" SNAP BUSHING
29	330010	1/2" SPLIT SNAP BUSHING
30	360248	MINI SNAP-IN POWER SWITCH
31	400159	SEALED LEAD ACID BATTERY - 12 VOLT - 7.2 Ah
32	510035	#12-24 X 1/2 SS HH CAP SCREW
33	510305	1" OD FLAT WASHER
34	550043	1/4-20 X 1"L ZP CARRIAGE BOLT
35	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
36	590029	#8-32 X 3/8 SS PHP EXT SEMS SCREW W/PATCH
37	600080	1/4 ALUM CLAMP W/LINER
38	610009	1/4-20 S.S. WING NUT
39	610053	3/8-16 NYLON INSERT LOCK NUT
40	680014	1/4-20 X 2-1/4 SELF TAPPING SCREW
41	680015	#8 x 1" TEKS SCREW
42	730087	#12 SS EXT TOOTH LOCKWASHER
43	760203	AIR FILTER
44	900113	10" TUBEAXIAL FAN, 115V
45	114027	COMPRESSOR MOUNTING SPRING
46	121071	LATCH CATCH, PART OF 121071 ASSEMBLY
47	121071	LATCH KEEPER, PART OF 121071 ASSEMBLY
48	195706	HEATER SHIM
49	195746	13&17 CU. FT. UR FRZ BASE FRONT PNL,760&8600
50	195768	BATTERY MOUNT TOP
51	195799	SIDE PANEL 17, 23 AND 28 CU. FT. UPRIGHT
52	195802	13/17 REAR ACCESS GRILLE
53	195829	MULLION/DOOR SWITCH WIRE COVER
54	195844	UR FRZ FAN BULKHEAD
55	195845	13&17 CU. FT. FAN BULKHEAD SUPPORT
56	195882	REFRIGERATION LINE SUPPORT BRACKET

Exploded Parts
Model:
8600 Series
Upright Freezers

8602-203-1-B REV. 0
Page 1 of 2

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
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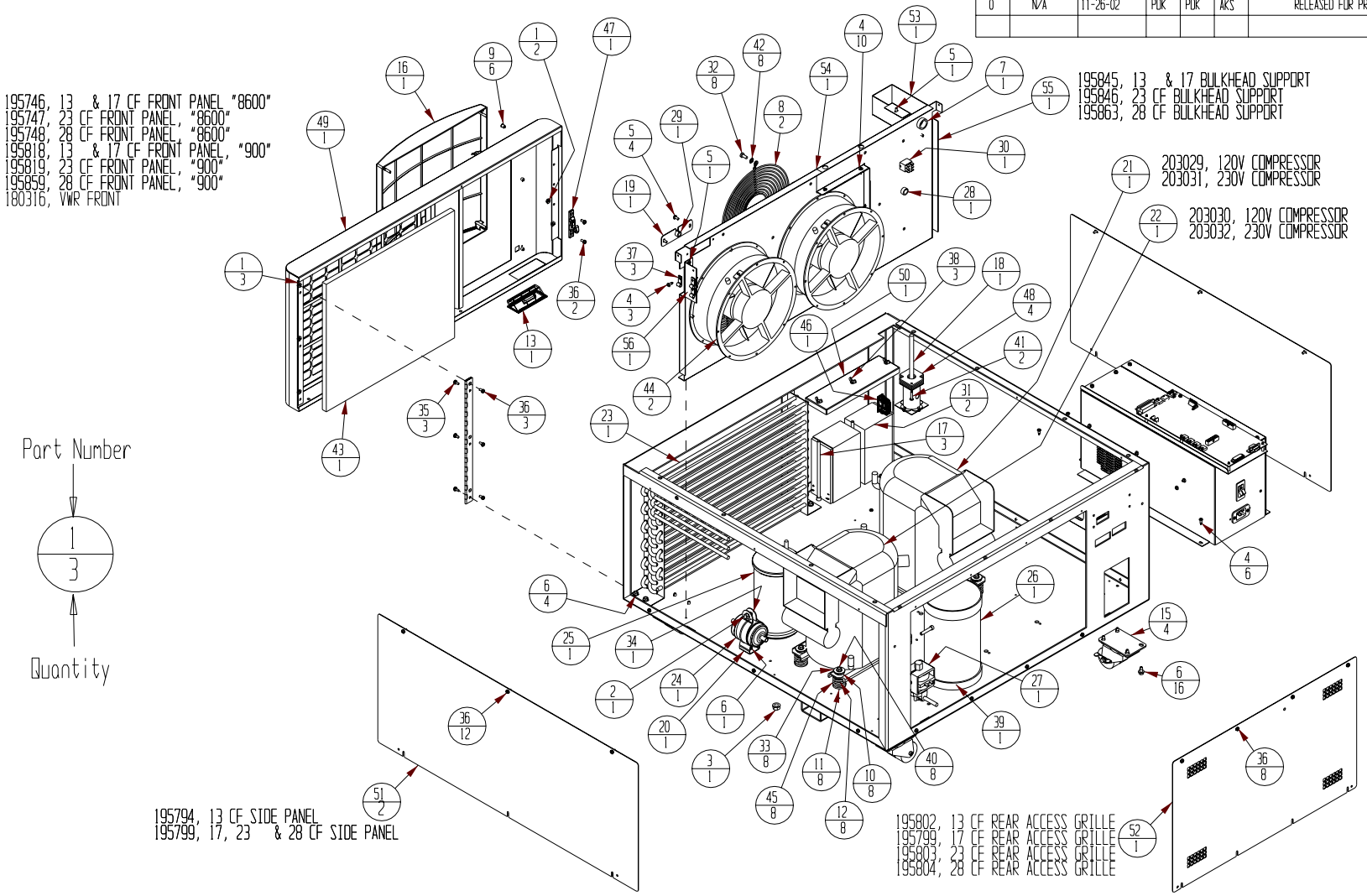


MODEL/PART NAME: 8600 UP-RIGHT FREEZER

DWG TITLE: 8600 UP-RIGHT FREEZER ASSEMBLY

DWN: PDK | CAD: PDK | APPD: | DATE: 10-30-02 | SCALE: 0.094

MATERIAL: N/A

PAINT: N/A

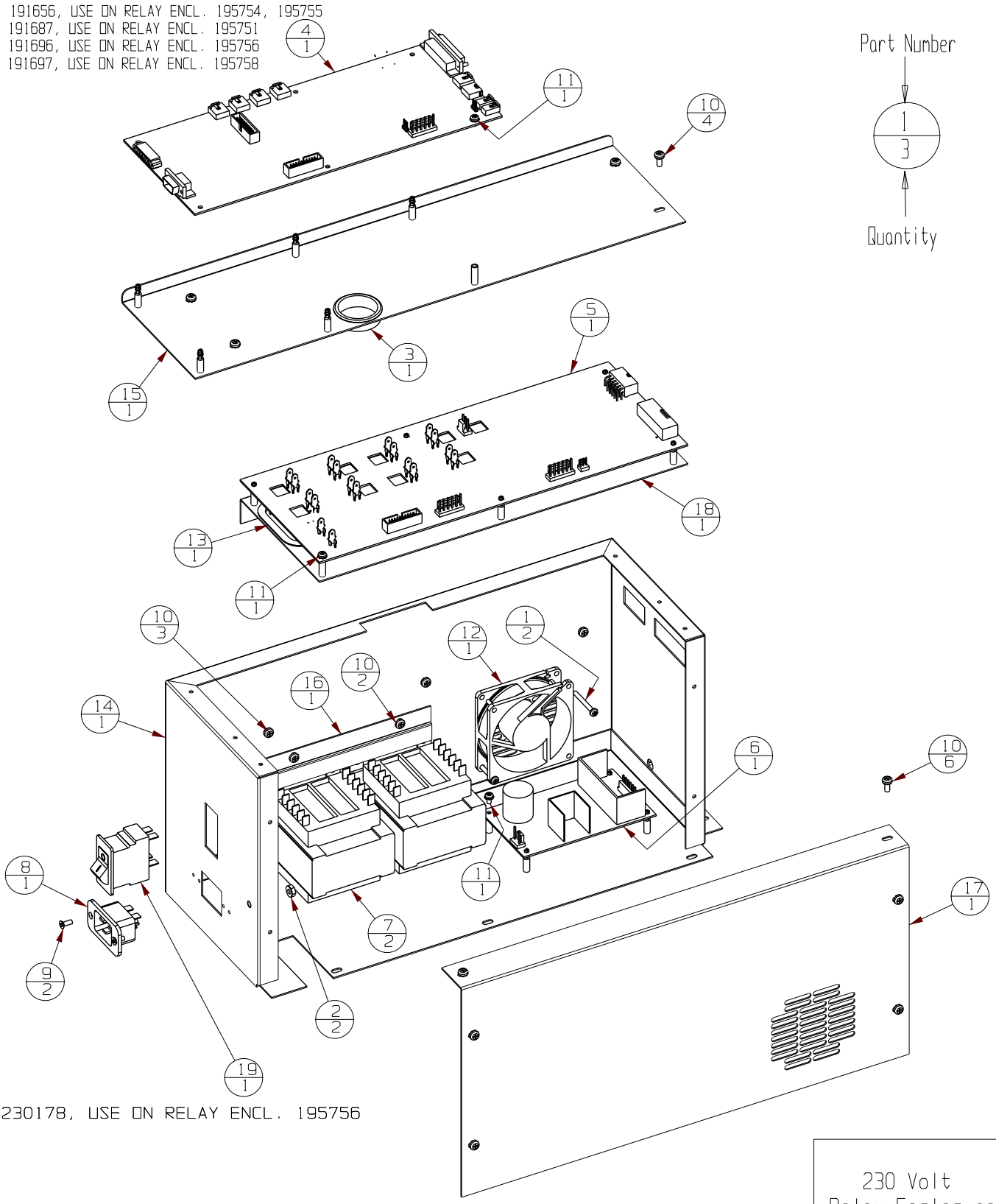
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

DRAWING NUMBER: 8602-203-1

SIZE: B

Exploded Parts
Model:
8600 Series
Upright Freezers

8602-203-1-B REV. 0
Page 2 of 2



1. COMMON TO: 195751, 195754, 195755, 195756, 195758

230 Volt
Relay Enclosure
Assembly

8602-204-1-B Rev. 0
Page 1 of 2

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	12-02-02	PDK	PDK	AKS	RELEASED FOR PRODUCTION

BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	22127	6-32 x1.250 SS PHP SCREW
2	23002	#8-32 ZP LKWASH HEX NUT
3	30077	1-1/2" SNAP BUSHING
4	191656	MICRO BOARD (-86 HIGH END)
5	191658	HIGH VOLTAGE BOARD 230V
6	400165	SWITCHER BOARD
7	420090	175V TRANSFORMER
8	460169	POWER INLET, 16/20A
9	490009	#6-32 X 3/8 SS FHP UC SCREW
10	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
11	590027	#6-32 X 1/4 SS PHP EXT SEMS SCREW
12	900134	TUBEAXIAL FAN, 30 CFM, 12V
13	114031	FLEXIBLE GROMMET EDGING
14	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY
15	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT
16	195631-31-3	TRANSFORMER HOLD DOWN
17	195631-31-5	RELAY ENCLOSURE COVER (MAIN)
18	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY
19	230184	DPDT RKR CB/SWITCH

MODEL/PART NAME: RELAY ENCLOSURE ASSEMBLY

DWG TITLE: 230 VOLT RELAY ENCLOSURE ASSY (HIGH END)

DWN: DHG	CAD: DHG	APPD:	DATE: 07-26-01	SCALE: 0.250

MATERIAL: -

PAINT: N/A

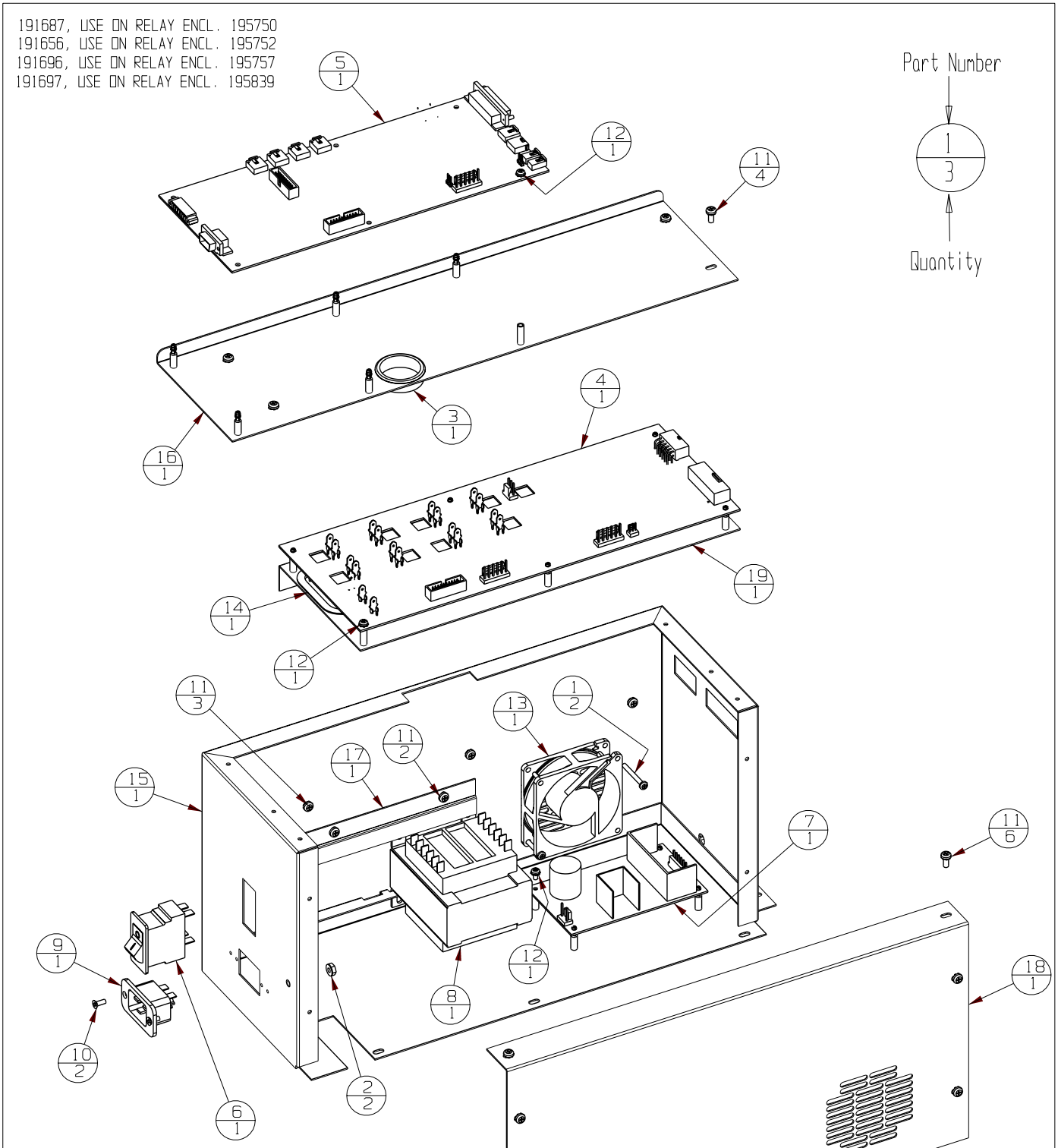
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

DRAWING NUMBER: 8602-204-1

SIZE: B

230 Volt Relay Enclosure Assembly

8602-204-1-B Rev. 0
Page 2 of 2



1. COMMON TO: 195750, 195752, 195757, 195839

120 Volt
Relay Enclosure
Assembly

8602-204-2-B Rev. 0
Page 1 of 2

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	12-02-02	PDK	PDK	AKS	RELEASED FOR PRODUCTION

BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	22127	6-32 x1.250 SS PHP SCREW
2	23002	#8-32 ZP LKWASH HEX NUT
3	30077	1-1/2" SNAP BUSHING
4	191680	HIGH VOLTAGE BOARD 120V
5	191687	MICRO BOARD (-86 LOW END)
6	230183	DPDT RKR CB/SWITCH
7	400165	SWITCHER BOARD
8	420065	175V TRANSFORMER
9	460169	POWER INLET, 16/20A
10	490009	#6-32 X 3/8 SS FHP UC SCREW
11	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW
12	590027	#6-32 X 1/4 SS PHP EXT SEMS SCREW
13	900134	TUBEAXIAL FAN, 30 CFM, 12V
14	114031	FLEXIBLE GROMMET EDGING
15	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY
16	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT
17	195631-31-3	TRANSFORMER HOLD DOWN
18	195631-31-5	RELAY ENCLOSURE COVER (MAIN)
19	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY

MODEL/PART NAME: RELAY ENCLOSURE ASSEMBLY

DWG TITLE: 120 VOLT RELAY ENCLOSURE ASSY

DWN: DHG | CAD:DHG | APPD: | DATE:07-26-01 | SCALE0.250

MATERIAL=:

PAINT:N/A

TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.xxx=±

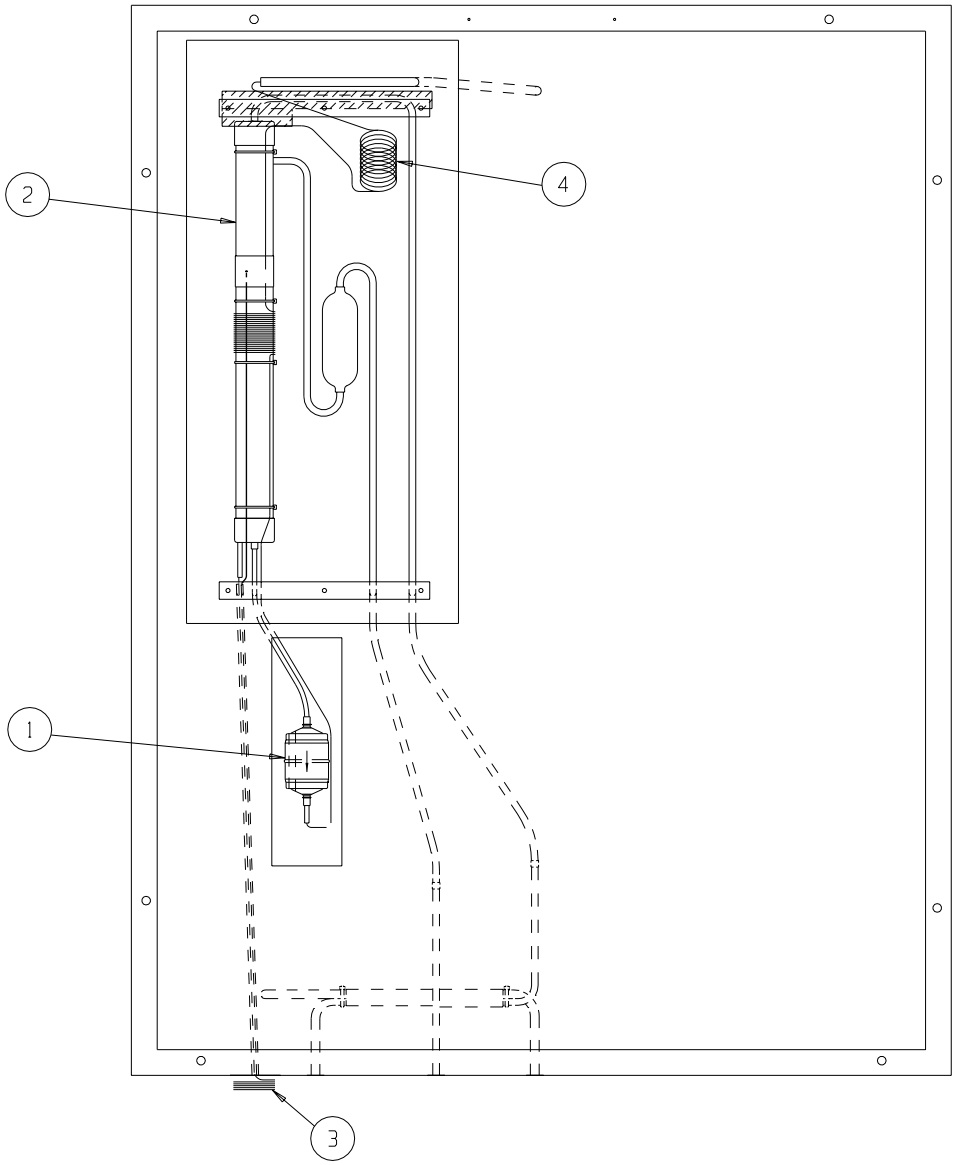
DRAWING NUMBER: 8602-204-2

SIZE: B

120 Volt Relay Enclosure Assembly

8602-204-2-B Rev. 0
Page 2 of 2

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	12-04-02	PDK	PDK	AKS	RELEASED FOR PRODUCTION



BILL OF MATERIALS

ITEM NO.	PART NO.	PART DESCRIPTION
1	209016	DRYER
2	211041	HEAT EXCHANGER
3	227927	HIGH STAGE CAP. TUBE
4	227928	LOW STAGE CAP. TUBE

MODEL/PART NAME: 8600 UP-RIGHT FREEZER

DWG TITLE: 28 CF HEAT EXCHANGER ASSEMBLY

DWN: PDK	CAD: PDK	APPD:	DATE: 12-04-02	SCALE: NTS

MATERIAL: N/A

PAINT COLOR: N/A

TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±
.XXX=±

DRAWING NUMBER 8602-205-2

SIZE B

28 cu. ft. Upright Freezer Heat Exchanger Assembly

8602-205-2-B Rev. 0
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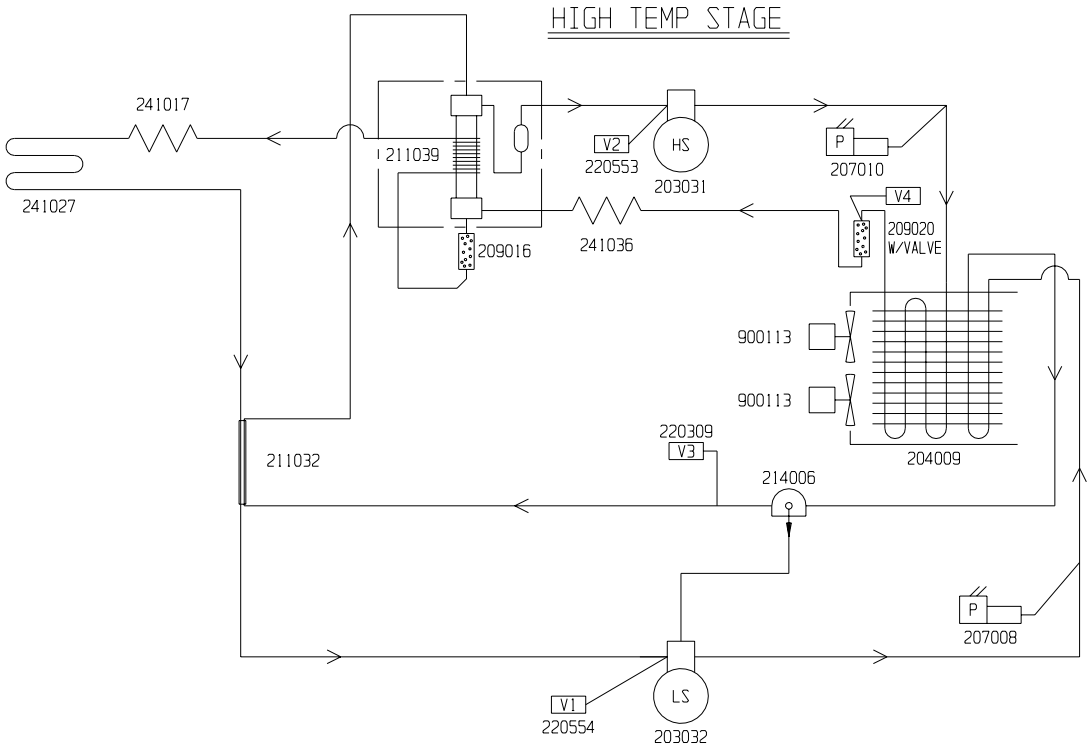


CASCADE REFRIGERATION

HIGH TEMPERATURE STAGE REFRIGERANT:

13 CUFT UNITS: R-404A 24 OZ. (680g) ±1/2 OZ (14g)

HIGH TEMPERATURE STAGE OIL: MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL
COMPRESSOR, 24 OZ.(710ml)

LOW TEMPERATURE STAGE REFRIGERANT:

13 CUFT UNITS: R-290 0.5 OZ. (14g) MAX, ; VAC TO 20"
R-508B 13 OZ (369g) ± 1/4 OZ.(7g) OR
20" TO 147 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL: ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

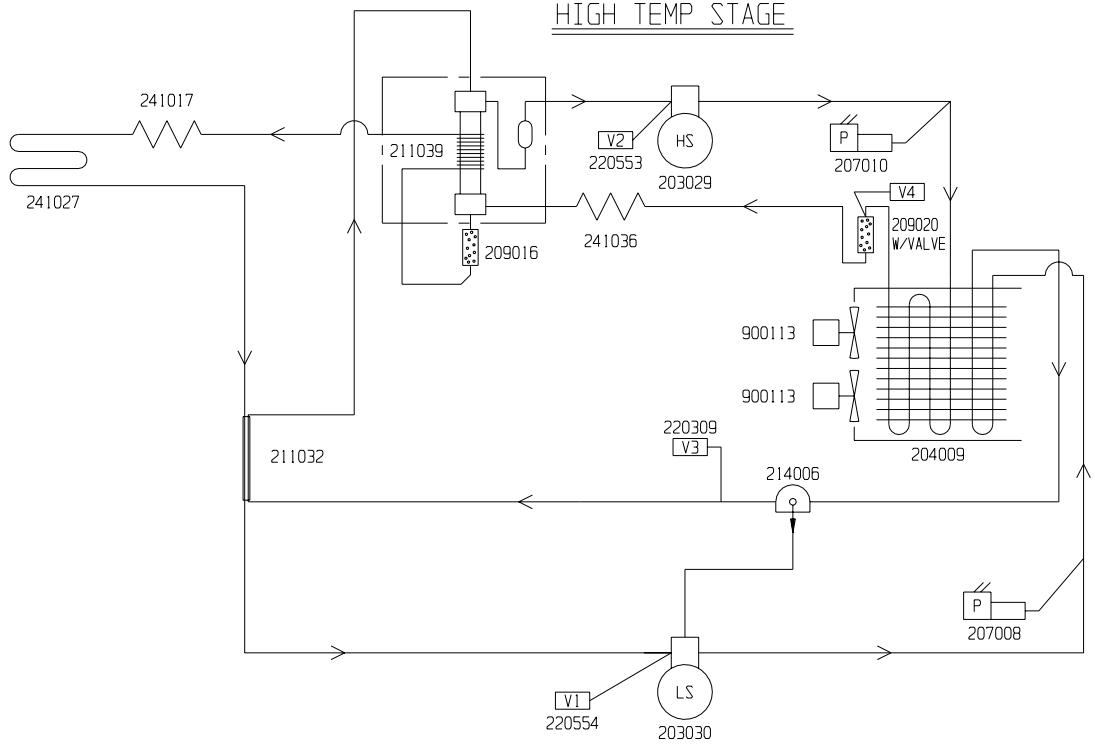
* ALL PSIG MEASUREMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 702, 902, 991, 8602, 8627, 8691, 5702 & 5602 13 CU. FT. FREEZERS (230 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
2	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
1	FR-1664	12-17-02	MAH	KDG	MAH	CHANGED 900111 FANS TO 900113
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

DATE 05-14-02	DWN MAH	CAD KDG	APPD MAH	SCALE NONE
CUSTOMER				
JOB TITLE -86°C 13 CU. FT. UPRIGHT FREEZERS (230 V)				
DWG TITLE REFRIGERATION SCHEMATIC				
LOCATION	JOB NUMBER	DRAWING NUMBER 8602-90-0-B		

ThermoForma
BOX 649, MARIETTA, OHIO 45750



CASCADE REFRIGERATION

HIGH TEMPERATURE STAGE REFRIGERANT:

13 CUFT UNITS: R-404A 24 OZ. (680g) ±1/2 OZ (14g)

HIGH TEMPERATURE STAGE OIL: MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL
COMPRESSOR, 24 OZ.(710ml)

LOW TEMPERATURE STAGE REFRIGERANT:

13 CUFT UNITS: R-290 0.5 OZ. (14g) MAX, ; VAC TO 20"
R-508B 13 OZ (369g) ± 1/4 OZ.(7g) OR
20" TO 147 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL: ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

* ALL PSIG MEASUREMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 703, 903, 992, 8603, 8692, 5703 & 5603 13 CU. FT. FREEZERS (120 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
1	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

DATE 05-14-02 | DWN MAH | CAD KDG | APPD MAH | SCALE NONE

CUSTOMER

JOB TITLE -86°C 13 CU. FT. UPRIGHT FREEZERS (120 V)

DWG TITLE REFRIGERATION SCHEMATIC

LOCATION	JOB NUMBER	DRAWING NUMBER
		8603-90-0-B

ThermoForma
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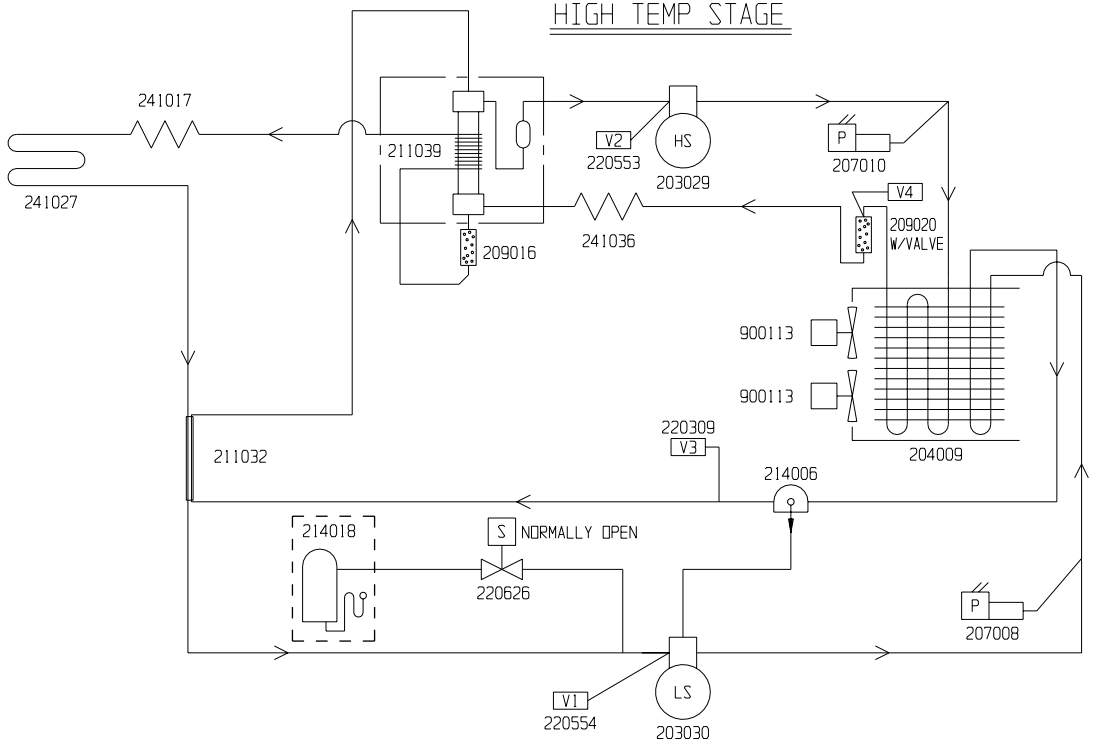


CASCADE REFRIGERATION

HIGH TEMPERATURE STAGE REFRIGERANT:

17 CUFT UNITS: R-404A 24 OZ. (680g) ±1/2 OZ (14g)

HIGH TEMPERATURE STAGE OIL: MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL
COMPRESSOR, 24 OZ.(710ml)

LOW TEMPERATURE STAGE REFRIGERANT:

17 CUFT UNITS: R-290 0.8 OZ. (23g) MAX, ; VAC TO 2 PSIG
R-508B 15.0 OZ (425g) ± 1/4 OZ.(7g) OR
2 PSIG TO 123 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL: ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

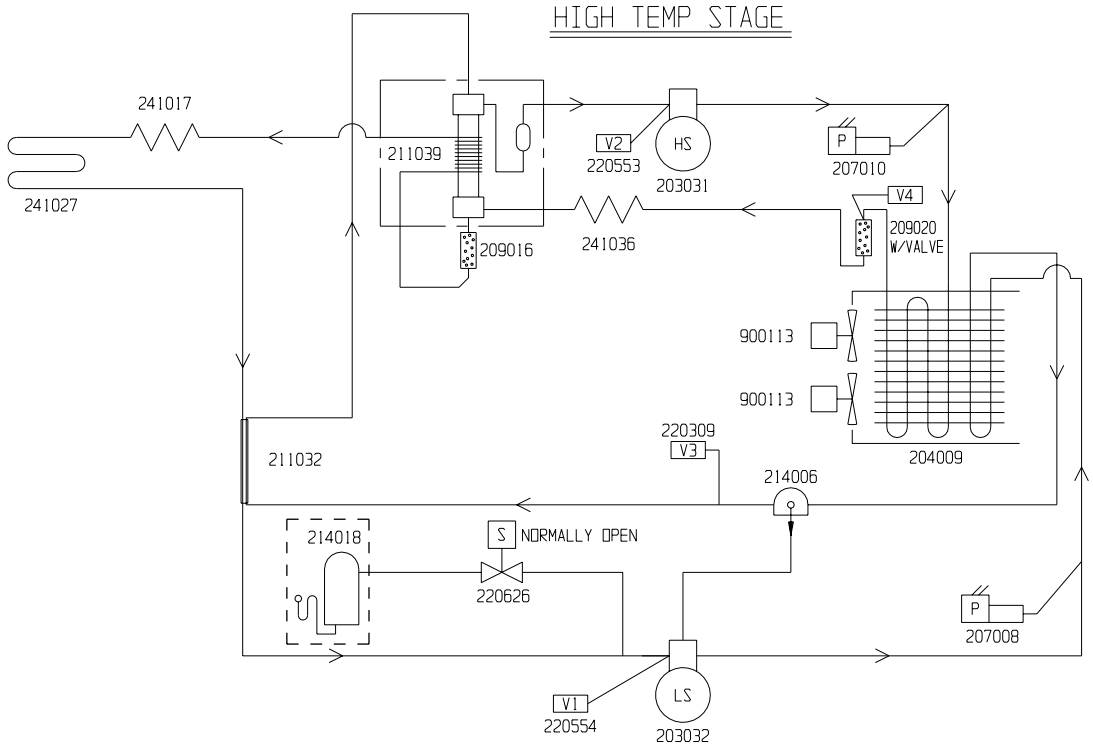
* ALL PSIG MEASUREMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 704, 904, 993, 8604, 8693, 5704 & 5604 17 CU. FT. FREEZERS (120 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
3	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
2	FR-1615	11-05-02	MAH	KDG	MAH	CHG'D. L/S CHARGES & REMOVE TANK
1	FR-1615	10-02-02	DHG	KDG	MAH	REMOVE CAP TUBING TO EXP. TANK
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

DATE 05-14-02	DWN MAH	CAD KDG	APPD MAH	SCALE NONE
CUSTOMER				
JOB TITLE -86°C 17 CU. FT. UPRIGHT FREEZERS (120 V)				
DWG TITLE REFRIGERATION SCHEMATIC				
LOCATION	JOB NUMBER	DRAWING NUMBER 8604-90-0-B		

ThermoForma
BOX 649, MARIETTA, OHIO 45750



CASCADE REFRIGERATION

HIGH TEMPERATURE STAGE REFRIGERANT:

17 CUFT UNITS: R-404A 24 OZ. (680g) ±1/2 OZ (14g)

HIGH TEMPERATURE STAGE OIL: MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL
COMPRESSOR, 24 OZ.(710ml)

LOW TEMPERATURE STAGE REFRIGERANT:

17 CUFT UNITS: R-290 0.9 OZ. (26g) MAX, ; VAC TO 3 PSIG
R-508B 15 OZ (425g) ± 1/4 OZ.(7g) OR
3 PSIG TO 134 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL: ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

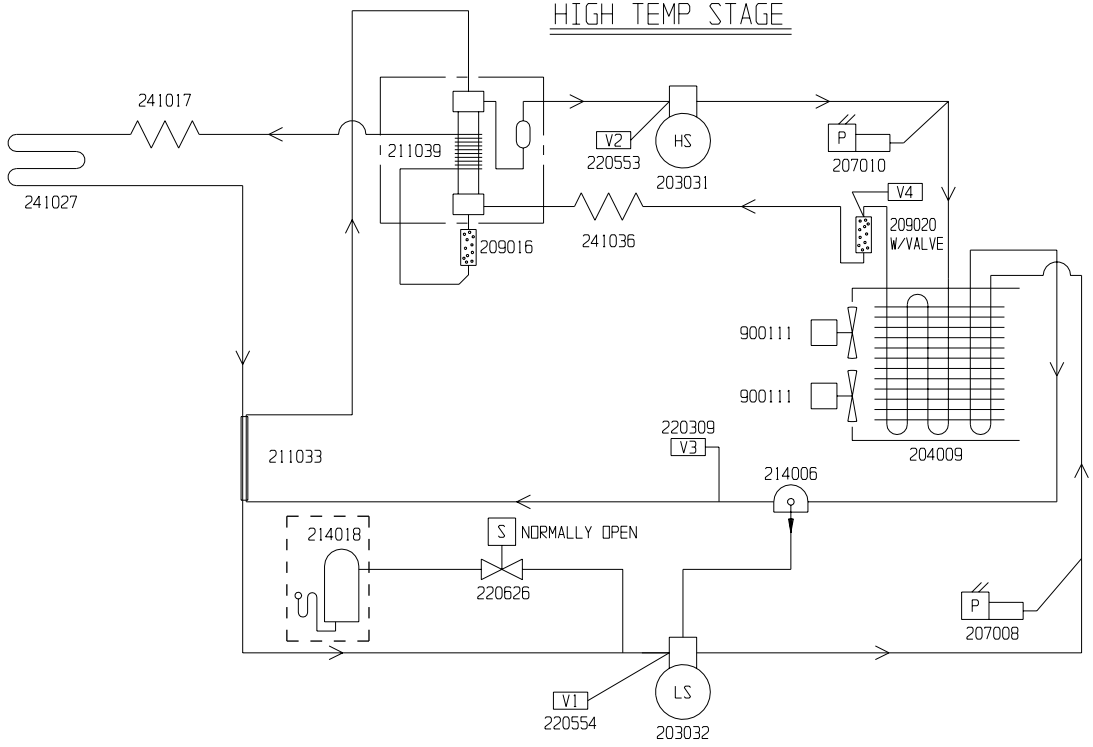
* ALL PSIG MEASUREMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 705, 905, 994, 8605, 8694, 5705 & 5605 17 CU. FT. FREEZERS (230 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
3	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
2	FR-1664	12-17-02	MAH	KDG	MAH	CHANGED 900111 FANS TO 900113
1	FR-1615	10-02-02	DHG	KDG	LDN	REMOVE CAP TUBING TO EXP. TANK
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

DATE 05-14-02	DWN MAH	CAD KDG	APPD MAH	SCALE NONE
CUSTOMER				
JOB TITLE -86°C 17 CU. FT. UPRIGHT FREEZERS (230 V)				
DWG TITLE REFRIGERATION SCHEMATIC				
LOCATION	JOB NUMBER	DRAWING NUMBER 8605-90-0-B		

ThermoForma
BOX 649, MARIETTA, OHIO 45750



CASCADE REFRIGERATION

HIGH TEMP. STAGE REFRIGERANT: R-404A, 24 OZ. (680g) ±1/2 OZ. (14g)

HIGH TEMPERATURE STAGE OIL: MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL
COMPRESSOR, 24 OZ.(710ml)

LOW TEMP. STAGE REFRIGERANT: R-290 1.0 OZ. (28g) MAX. ; VAC TO 5 PSIG
R-508B 17.3 OZ. (490g) ± 1/4 OZ. (7g)
OR 5 PSIG TO 152 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL: ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

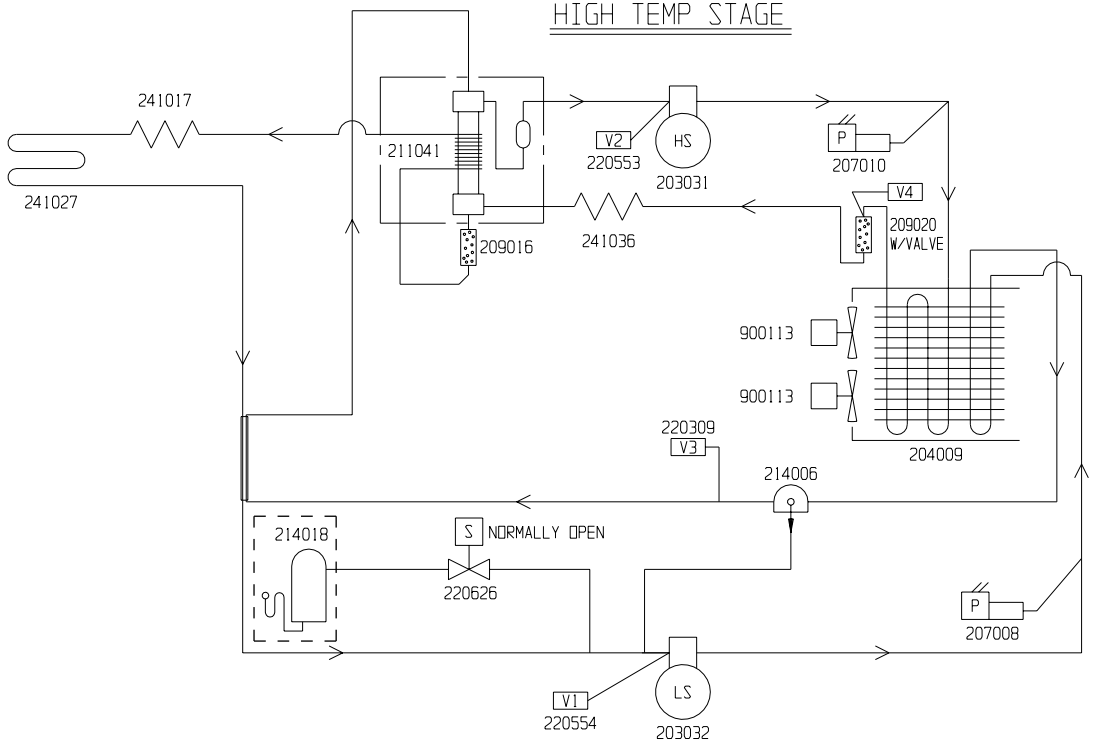
* ALL PSIG MEASUREMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 706, 906, 995, 8606, 8695, 5706 & 5606 23 CU.FT. FREEZERS (230 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
3	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
2	FR-1664	12-17-02	MAH	KDG	MAH	CHANGED 900111 FANS TO 900113
1	FR-1615	10-02-02	DHG	KDG	LDN	REMOVE CAP TUBING TO EXP. TANK
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

DATE 05-14-02	DWN MAH	CAD KDG	APPD MAH	SCALE NONE
CUSTOMER				
JOB TITLE -86°C 23 CU. FT. UPRIGHT FREEZERS (230 V)				
DWG TITLE REFRIGERATION SCHEMATIC				
LOCATION	JOB NUMBER	DRAWING NUMBER 8606-90-0-B		

ThermoForma
BOX 649, MARIETTA, OHIO 45750



CASCADE REFRIGERATION

HIGH TEMPERATURE STAGE REFRIGERANT:

28 CUFT UNITS: R-404A 24 OZ. (680g) ±1/2 OZ (14g)

HIGH TEMPERATURE STAGE OIL:MOBILE EAL ARCTIC 22CC POLYOL ESTER OIL COMPRESSOR, 24 OZ.(710ml)

LOW TEMPERATURE STAGE REFRIGERANT:

28 CUFT UNITS: R-290 1.0 OZ. (28g) MAX, ; VAC TO 4 PSIG

R-508B 17.7 OZ (502g) ± 1/4 OZ.(7g) OR 4 PSIG TO 144 PSIG ± 3 PSIG

LOW TEMPERATURE STAGE OIL:ZEROL 150T WITH 2% ADDITIVE
COMPRESSOR: 24 OZ.(710ml)
OIL SEPARATOR: 15 OZ. (444ml)

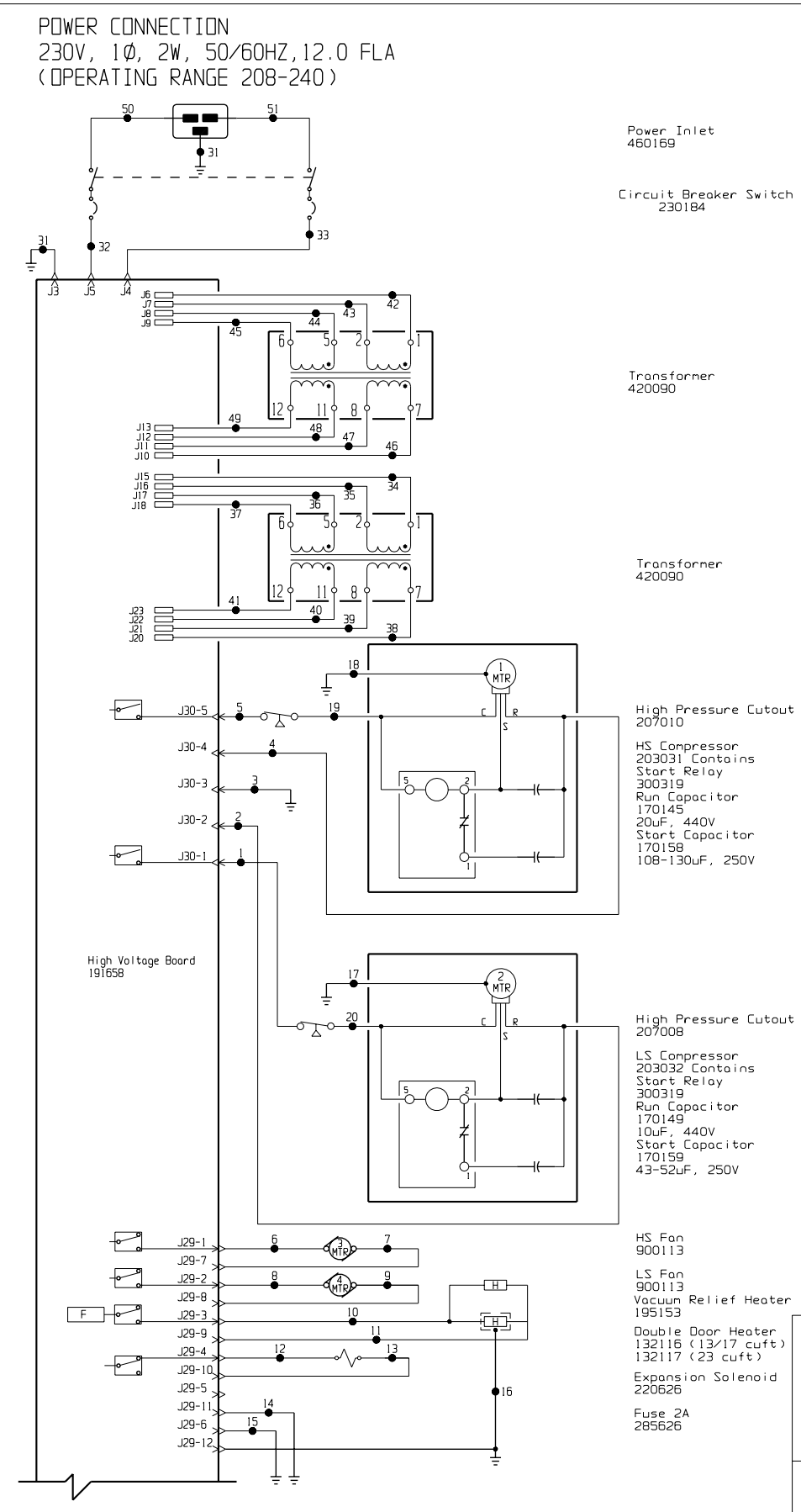
* ALL PSIG MEASUMENTS WHEN SYSTEM IS AT 23°C

1. COMMON TO: 8607, 907 28 CU. FT. FREEZERS (230 V)

REV	ECR NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
3	N/A	01-07-03	MAH	PDK	MAH	CORRECTED COMPRESSOR STOCK NUMBERS
2	FR-1664	12-17-02	MAH	KDG	MAH	CHANGED 900111 FANS TO 900113
1	FR-1615	10-02-02	DHG	KDG	LDN	REMOVE CAP TUBING TO EXP. TANK
0	N/A	07-22-02	MAH	KDG	MAH	RELEASED FOR PRODUCTION

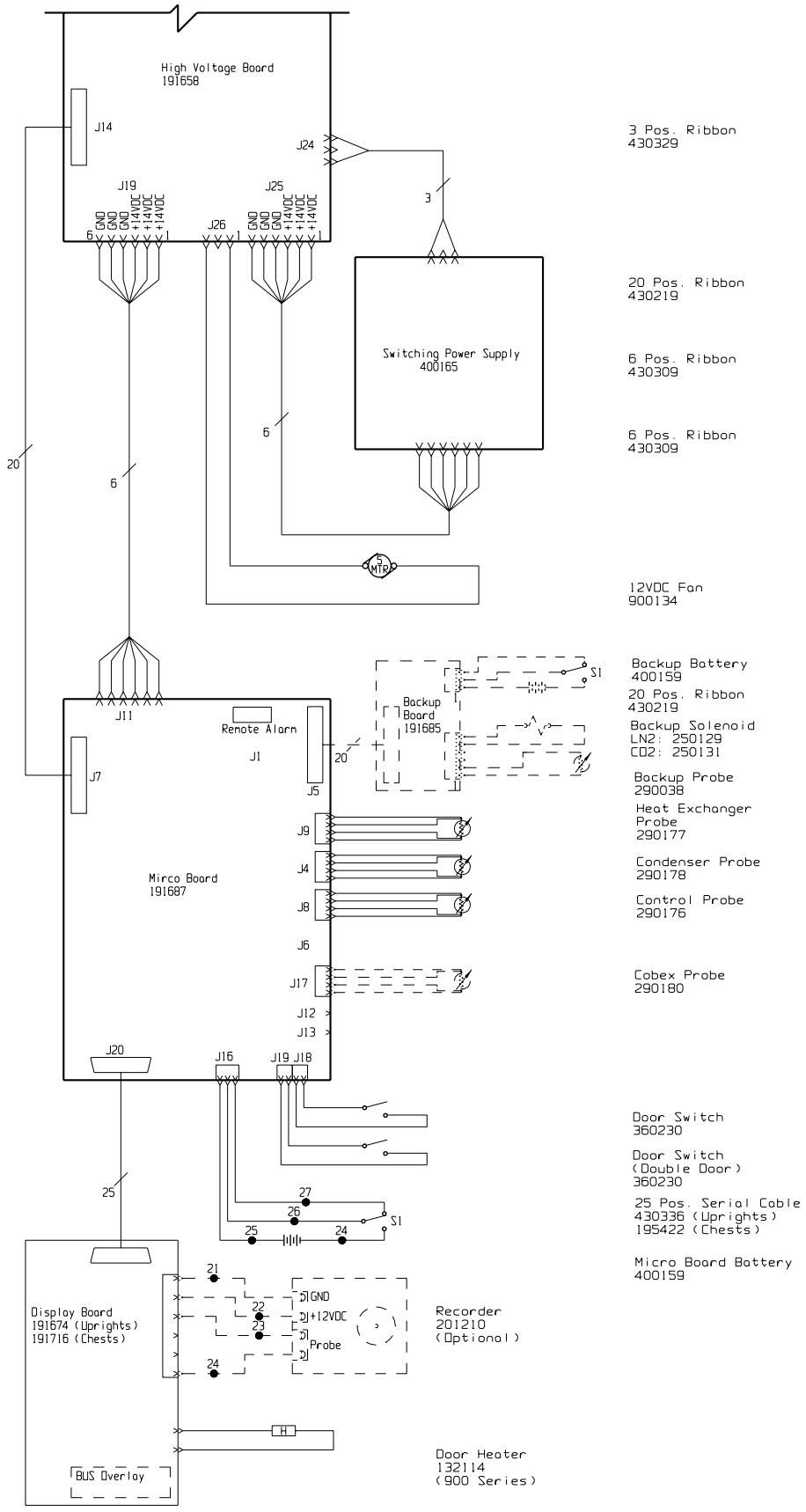
DATE 05-14-02	DWN MAH	CAD KDG	APPD MAH / SCALE NONE
CUSTOMER			
JOB TITLE -86°C 28 CU. FT. UPRIGHT FREEZERS (230 V)			
DWG TITLE REFRIGERATION SCHEMATIC			
LOCATION	JOB NUMBER	DRAWING NUMBER 8607-90-0-B	

ThermoForma
BOX 649, MARIETTA, OHIO 45750



Models:
702,705,706,712
719,720,902,905
906,907,991,994
995,5702,5705,5706
5712,5719,5720

902-70-1-D Rev. 0
Page 1 of 3



Models:
702,705,706,712
719,720,902,905
906,907,991,994
995,5702,5705,5706
5712,5719,5720

902-70-1-D Rev. 0
Page 2 of 3

WIRE #	COLOR	GAUGE
1	BLK	14
2	RED	14
3	GRN/YEL	14
4	RED	14
5	BLK	14
6	BLK	18
7	BLK	18
8	BLK	18
9	BLK	18
10	BLK	18
11	BLK	18
12	BLK	18
13	BLK	18
14	GRN/YEL	18
15	GRN/YEL	18
16	GRN/YEL	18
17	GRN/YEL	14
18	GRN/YEL	14
19	BLK	14
20	BLK	14
21	BLK	18
22	RED	18
23	BLK	18
24	RED	18

WIRE #	COLOR	GAUGE
25	RED	18
26	BLK	18
27	BLK	18
28	BLK	18
29		
30		
31	GRN/YEL	14
32	BLK	14
33	BLU	14
34	BLK	14
35	BLU	14
36	BLK	14
37	BLU	14
38	BLK	14
39	BLU	14
40	BLK	14
41	BLU	14
42	BLK	14
43	BLU	14
44	BLK	14
45	BLU	14
46	BLK	14
47	BLU	14
48	BLK	14
49	BLU	14
50	BLK	14
51	BLU	14

Uprights

SIZE	THERMO	THERMO	THERMO	VWR
13	902	991	702	5702
17	905	994	705	5705
23	906	995	706	5706
28	907			

Chests

SIZE	THERMO	VWR
12.7	712	5712
17	719	5719
20	720	5720

REMOTE CONTACTS/ANALOG OUTPUT
PIN# 1 Not Connected
PIN# 2 Not Connected
PIN# 3 Not Connected
PIN# 4 Not Connected
PIN# 5 Normally Closed
PIN# 6 Common.
PIN# 7 Normally Open

CONTACT RATING: 1A @ 30V
CONTACTS IN ALARM STATE

1. Schematic represents single & double door upright models and chest models. All heaters are for uprights only. Expansion solenoid on 17, 23 & 28 cuft uprights only.
2. Door switches shown in open position.
3. Battery switch shown in the OFF position.
4. Circuit breaker switch shown in OFF position.
5. Options and acessories shown in dashed lines.

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	5-27-02	ADT	ADT	AKS	RELEASED FOR PRODUCTION

MODEL/PART NAME: LOW-END, 230V, ULT FREEZERS
DWG TITLE: UNIT SCHEMATIC
DWN: ADT | CAD: ADT | APPD: | DATE: 3-22-02 | SCALE: NONE
MATERIAL:
PAINT COLOR:
TOLERANCE UNLESS OTHERWISE SPECIFIED ANGLES: DECIMAL: .XX=± .XXX=±
DRAWING NUMBER 902-70-1
SIZE D

ATTENTION
OBSERVE PRECAUTIONS
ELECTROSTATIC
SENSITIVE DEVICES

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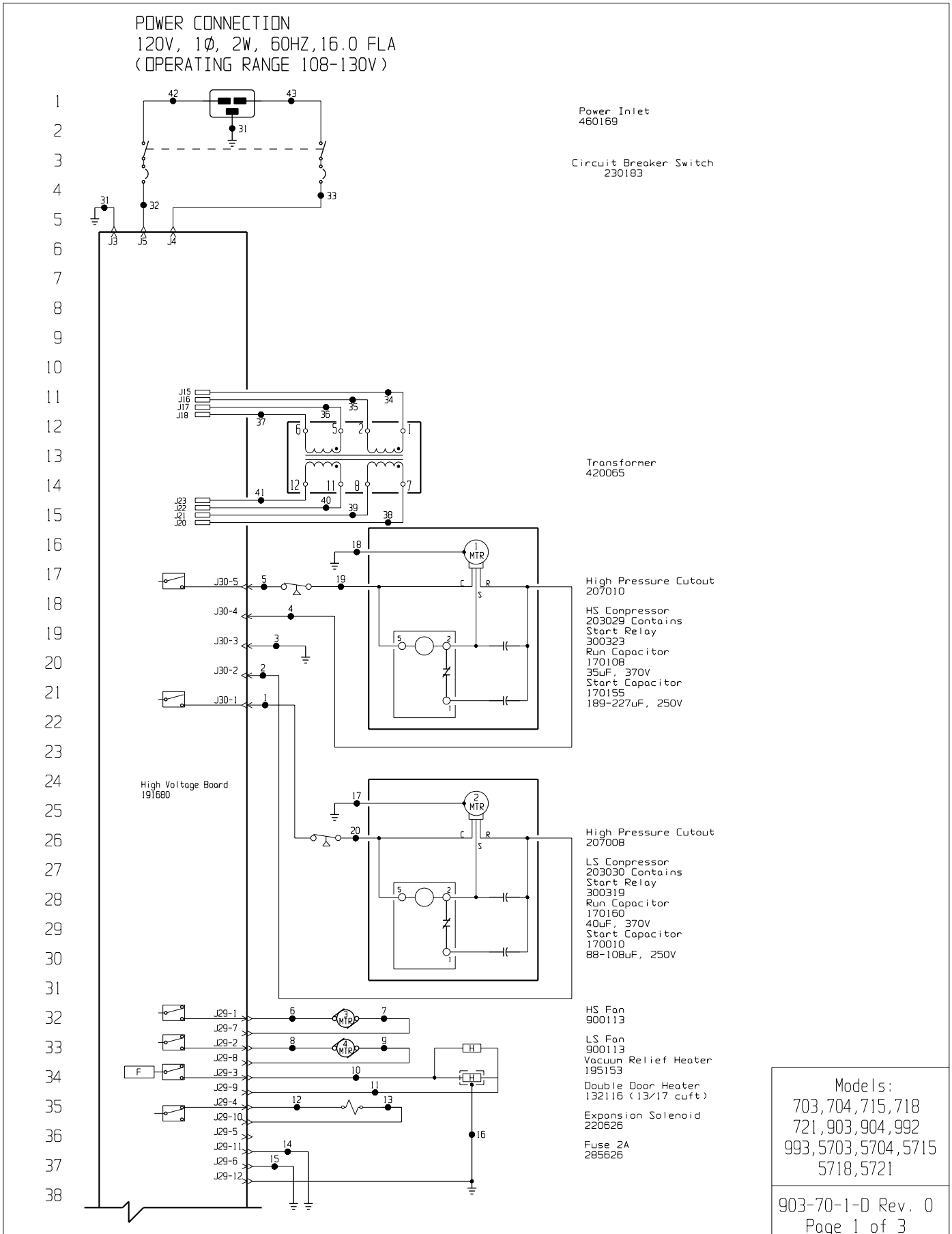
BOX 649, MARIETTA, OHIO 45750

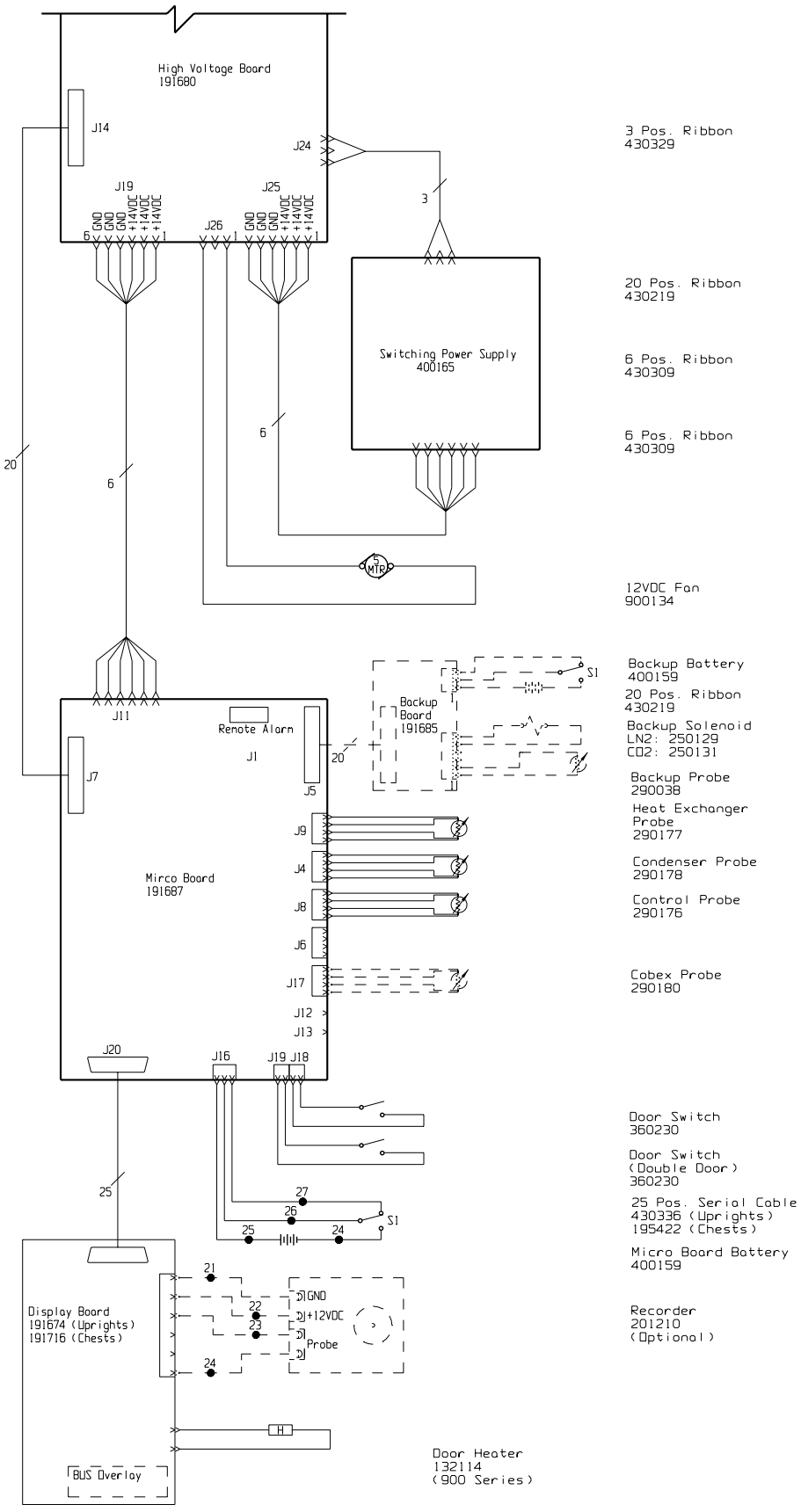
Models:
702,705,706,712
719,720,902,905
906,907,991,994
995,5702,5705,5706
5712,5719,5720

902-70-1-D Rev. 0
Page 3 of 3



Models:
703,704,715,718
721,903,904,992
993,5703,5704,5715
5718,5721

903-70-1-D Rev. 0
Page 1 of 3



Models:
703,704,715,718
721,903,904,992
993,5703,5704,5715
5718,5721

903-70-1-D Rev. 0
Page 2 of 3

WIRE #	COLOR	GAUGE	WIRE #	COLOR	GAUGE
1	BLK	14	25	RED	18
2	RED	14	26	BLK	18
3	GRN/YEL	14	27	BLK	18
4	RED	14	28	BLK	18
5	BLK	14	29		
6	BLK	18	30		
7	BLK	18	31	GRN/YEL	14
8	BLK	18	32	BLK	14
9	BLK	18	33	BLU	14
10	BLK	18	34	BLK	14
11	BLK	18	35	BLU	14
12	BLK	18	36	BLK	14
13	BLK	18	37	BLU	14
14	GRN/YEL	18	38	BLK	14
15	GRN/YEL	18	39	BLU	14
16	GRN/YEL	18	40	BLK	14
17	GRN/YEL	14	41	BLU	14
18	GRN/YEL	14	42	BLK	14
19	BLK	14	43	BLU	14
20	BLK	14			
21	BLK	18			
22	RED	18			
23	BLK	18			
24	RED	18			

Uprights

SIZE	THERMO	THERMO	THERMO	VWR
13	703	903	992	5703
17	704	904	993	5704

Uprights

SIZE	THERMO	VWR
12.7	715	5715
17	718	5718
20	721	5721

REMOTE CONTACTS/ANALOG OUTPUT
PIN# 1 Not Connected
PIN# 2 Not Connected
PIN# 3 Not Connected
PIN# 4 Not Connected
PIN# 5 Normally Closed
PIN# 6 Common.
PIN# 7 Normally Open

CONTACT RATING: 1A @ 30V
CONTACTS IN ALARM STATE

1. Schematic represents single & double door upright models and chest models. All heaters are for uprights only. Expansion solenoid on 17 cuft uprights only.
2. Door switches shown in open position.
3. Battery switch shown in the OFF position.
4. Circuit breaker switch shown in OFF position.
5. Options and acessories shown in dashed lines.

ATTENTION
OBSERVE PRECAUTIONS
ELECTROSTATIC
SENSITIVE DEVICES

REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
0	N/A	5-27-02	ADT	ADT		RELEASED FOR PRODUCTION

MODEL/PART NAME: LOW-END, 120V, ULT FREEZERS
DWG TITLE: UNIT SCHEMATIC
DWN: ADT | CAD: ADT | APPD: | DATE: 3-22-02 | SCALE: NONE
MATERIAL:
PAINT COLOR:
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGLES: DECIMAL: .XX=±, .XXX=±
DRAWING NUMBER: 903-70-1
SIZE: D

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Models:
703,704,715,718
721,903,904,992
993,5703,5704,5715
5718,5721

903-70-1-D Rev. 0
Page 3 of 3

THERMO FORMA 900 & 8600 SERIES ULT FREEZER WARRANTY

The Warranty Period starts two weeks from the date your equipment is shipped from our facility. This allows for shipping time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection extends to any subsequent owner during the warranty period.

During the first year of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo Forma's expense, labor included. The 900 Series ULT Freezers include a second year warranty on the compressors, parts only, F.O.B. factory. The 8600 Series ULT Freezers include an additional four year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Thermo Forma Service Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty.

In addition to the standard warranty, effective March 1, 2000, the foamed-in-place cabinet design carries a unit production lifetime warranty. Please contact your sales representative or Thermo Forma for additional information.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original one year warranty period. The Thermo Forma Service Department must give prior approval for the return of any components or equipment.

THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. Thermo Forma shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost profits or loss of products.

Your local Thermo Forma Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

If equipment service is required, please call your Thermo Forma Service Office at 1-888-213-1790 (USA and Canada) or 1-740-373-4763. We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA contact your local distributor for warranty information.

ISO 9001 REGISTERED

THERMO FORMA 900 & 8600 SERIES ULT FREEZER INTERNATIONAL DEALER WARRANTY

The Warranty Period starts two months from the date your equipment is shipped from our facility. This allows for shipping time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection extends to any subsequent owner during the warranty period. Dealers who stock our equipment are allowed an additional four months for delivery and installation, providing the warranty card is completed and returned to the Thermo Forma Service Dept.

During the first year of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo Forma's expense, labor excluded. The 900 Series ULT Freezers include a second year warranty on the compressors, parts only, F.O.B. factory. The 8600 Series ULT Freezers include an additional four year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Thermo Forma Service Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty.

In addition to the standard warranty, effective March 1, 2000, the foamed-in-place cabinet design carries a unit production lifetime warranty. Please contact your sales representative or Thermo Forma for additional information.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original one year warranty period. The Thermo Forma Service Department must give prior approval for the return of any components or equipment.

THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. Thermo Forma shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost profits or loss of products.

Your local Thermo Forma Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

If equipment service is required, please contact your local distributor or Thermo Forma (1-888-213-1790 in USA and Canada, or 1-740-373-4763). We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA, contact your local distributor for warranty information.

ISO 9001 REGISTERED

Appendix A

Handling Liquid Nitrogen

Contact of liquid nitrogen or cold gas with the skin or eyes may cause serious freezing (frostbite) injury.

Handle liquid nitrogen carefully.

The extremely low temperature can freeze human flesh very rapidly. When spilled on a surface the liquid tends to cover it completely and intimately, cooling a large area. The gas issuing from the liquid is also extremely cold. Delicate tissue, such as that of the eyes, can be damaged by an exposure to the cold gas which would be too brief to affect the skin of the hands or face.

Never allow any unprotected part of your body to touch objects cooled by liquid nitrogen.

Such objects may stick fast to the skin and tear the flesh when you attempt to free yourself. Use tongs to withdraw objects immersed in the liquid, and handle the object carefully.

Wear protective clothing.

Protect your eyes with a face shield or safety goggles (safety glasses without side shields do not give adequate protection). Always wear gloves when handling anything that is, or may have been, in immediate contact with liquid nitrogen. Insulated gloves are recommended, but heavy leather gloves may also be used. The gloves should fit loosely, so that they can be thrown off quickly if liquid should splash into them. When handling liquid in open containers, it is advisable to wear high-top shoes. Trousers (which should be cuffless if possible) should be worn outside the shoes.

Introduction

The safe handling and use of liquid nitrogen in cryogenic refrigerators and dewar flasks is largely a matter of knowing the potential hazards and using common-sense procedures based on that knowledge. There are two important properties of liquid nitrogen that present potential hazards:

1. It is extremely cold. At atmospheric pressure, liquid nitrogen boils at -320°F (-196°C).
2. Very small amounts of liquid vaporize into large amounts of gas. One liter of liquid nitrogen becomes 24.6cu. ft. (0.7ml) of gas.

The safety precautions in this booklet must be followed to avoid potential injury or damage which could result from these two characteristics. Do not attempt to handle liquid nitrogen until you read and fully understand the potential hazards, their consequences, and the related safety precautions. Keep this booklet handy for ready reference and review.

Note: Because argon is an inert gas whose physical properties are very similar to those of nitrogen, the precautions and safe practices for the handling and use of liquid argon are the same as those for liquid nitrogen.

Use only containers designed for low temperature liquids.

Cryogenic containers are specifically designed and made of materials that can withstand the rapid changes and extreme temperature differences encountered in working with liquid nitrogen. Even these special containers should be filled SLOWLY to minimize the internal stresses that occur when any material is cooled. Excessive internal stresses can damage the container.

Do not cover or plug the entrance opening of any liquid nitrogen refrigerator or dewar. Do not use any stopper or other device that would interfere with venting of gas.

These cryogenic liquid containers are generally designed to operate with little or no internal pressure. Inadequate venting can result in excessive gas pressure which could damage or burst the container. Use only the loose-fitting necktube core supplied or one of the approved accessories for closing the necktube. Check the unit periodically to be sure that venting is not restricted by accumulated ice or frost.

Use proper transfer equipment.

Use a phase separator or special filling funnel to prevent splashing and spilling when transferring liquid nitrogen into or from a dewar or refrigerator. The top of the funnel should be partly covered to reduce splashing. Use only small, easily-handled dewars for pouring liquid. For the larger, heavier containers, use a cryogenic liquid withdrawal device to transfer liquid from one container to another. Be sure to follow instructions supplied with the withdrawal device. When liquid cylinders or other large storage containers are used for filling, follow the instructions supplied with those units and their accessories.

Do not overfill containers.

Filling above the bottom of the necktube (or specified maximum level) can result in overflow and spillage of liquid when the necktube core or cover is placed in the opening.

Never use hollow rods or tubes as dipsticks.

When a warm tube is inserted into liquid nitrogen, liquid will spout from the top of the tube due to gasification and rapid expansion of liquid inside the tube.

Nitrogen Gas Can Cause Suffocation Without Warning!

Store and use liquid nitrogen only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of nitrogen gas reduce the concentration of oxygen and can result in asphyxiation. Because nitrogen gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

Note: The cloudy vapor that appears when liquid nitrogen is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible.

Never dispose of liquid nitrogen in confined areas or places where others may enter.

Disposal of liquid nitrogen should be done outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

Appendix B

Handling Liquid Co_2

High concentrations of CO_2 gas can cause asphyxiation! OSHA Standards specify that employee exposure to carbon dioxide in any eight-hour shift of a 40-hour work week shall not exceed the eight-hour time weighted average of 5000 PPM (0.5% CO_2). The short term exposure limit for 15 minutes or less is 30,000 PPM (3% CO_2). Carbon dioxide monitors are recommended for confined areas where concentrations of carbon dioxide gas can accumulate.

Store and use liquid CO_2 only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of CO_2 gas reduce the concentration of oxygen and can result in asphyxiation. Because CO_2 gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

Note: The cloudy vapor that appears when liquid CO_2 is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible.

Never dispose of liquid CO_2 in confined areas or places where others may enter.

Disposal of liquid CO_2 should be done outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

First Aid

If a person seems to become dizzy or loses consciousness while working with liquid nitrogen or carbon dioxide, move to a well-ventilated area immediately. If breathing has stopped, apply artificial respiration. If breathing is difficult, give oxygen. Call a physician. Keep warm and at rest.

If exposed to liquid or cold gas, restore tissue to normal body temperature (98.6° F) as rapidly as possible, followed by protection of the injured tissue from further damage and infection. Remove or loosen clothing that may constrict blood circulation to the frozen area. Call a physician. Rapid warming of the affected part is best achieved by using water at 108° F. Under no circumstance should the water be over 112° F, nor should the frozen part be rubbed either before or after rewarming. The patient should neither smoke nor drink alcohol.

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **902**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **903**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **904**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **905**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **907**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **991**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
LVD: 73/23/EEC

This product conforms to the following Harmonized, International and National Standards:

EMC:	**LVD:**
EN 61326-1:1997	EN 61010-1
EN 50081-1:92	Amendments 1 and 2
EN 50082-1:97	EN 60335-2-24 (applicable sections)
	CSA C22.2 No. 1010.1
	UL 471
	UL 61010A-1

Louis E. Urschel, Jr.
V. P. of Quality

Thermo Forma

20 December 2002

Rev. 0

Declaration of Conformity

Manufacturer's Name: Thermo Forma, Inc.

Manufacturer's Address: 401 Millcreek Road
Marietta, Ohio 45750
U.S.A.

Product Description: Laboratory Freezer

Product Designations: **992**

Year of Initial CE Marking: 2002

Affected Serial Numbers: Release 1
(Release level shown on Serial Tag)

This product conforms to the following European Union Directive(s):

EMC: 89/336/EEC
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