



**.1 General**

- .1 Flashings shall be of pre-finished metal and have a minimum slope as follows:
  - .1 Roof parapets 15% towards roof
  - .2 Exterior window sills 6% outwards
  - .3 Elsewhere 4%
- .2 Provide continuous clip-type fasteners at all parapet flashings, of same material as flashing.
- .3 Seams: standing at inside and outside corners; S-Lock at other locations.
- .4 Door & Window to Wall Interface
  - .1 Provide flashing at door and window heads.
  - .2 Exterior window sills: where possible, the backs and ends of metal sills shall be turned up to form a three-sided pan and be overlapped by sheathing membrane.

**.2 Finishes**

- .1 Finishes shall be pre-finished coating 10,000 Series. Acceptable Manufacturers: Stelco, ArcelorMittal Dofasco Canada.